

NFPA 99 Compliant Duplex Oil-Less Rotary Vane Medical Vacuum Package 5 HP Vertical Stacked Base Mount Space Saver

Vacuum Package

- Fully compliant with the latest edition of NFPA 99
- Two oil-less rotary vane type vacuum pumps with inlet filter and isolation valve for each
- Two motors
- ASME coded vacuum receiver with bypass and manual drain
- Duplex control panel with automatic lead/lag controls
- All components completely pre-piped and pre-wired to single point service connections
- Liquid tight conduit, fittings and junction boxes for all control and power wiring
- All interconnecting piping and wiring is completed and operationally tested prior to shipment

Vacuum Pump

- Dry rotary vane type pump
- Self-lubricating carbon/graphite vanes
- Direct-driven through a shaft coupling
- Air-cooled
- Inlet filter
- Vacuum relief valve
- Check valve to prevent backflow through off-cycle units
- Sealing fluid not required
- Vibration isolation

Vacuum Motor

- NEMA rated
- C-face
- ODP
- 1800 RPM, with 1.15 service factor
- 208 or 230/460V 3-phase

Intake Piping

- Vacuum pumps are connected to a common manifold and piped to a horizontal receiver
- Inlet check valve on each pump
- Inlet isolation valve on each pump
- Flexible connector between pump and manifold
- Vibration pads included

Vacuum Receiver

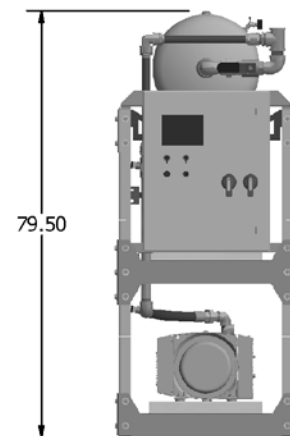
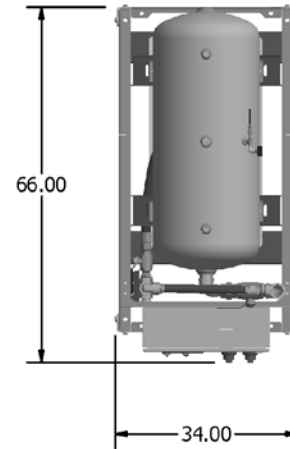
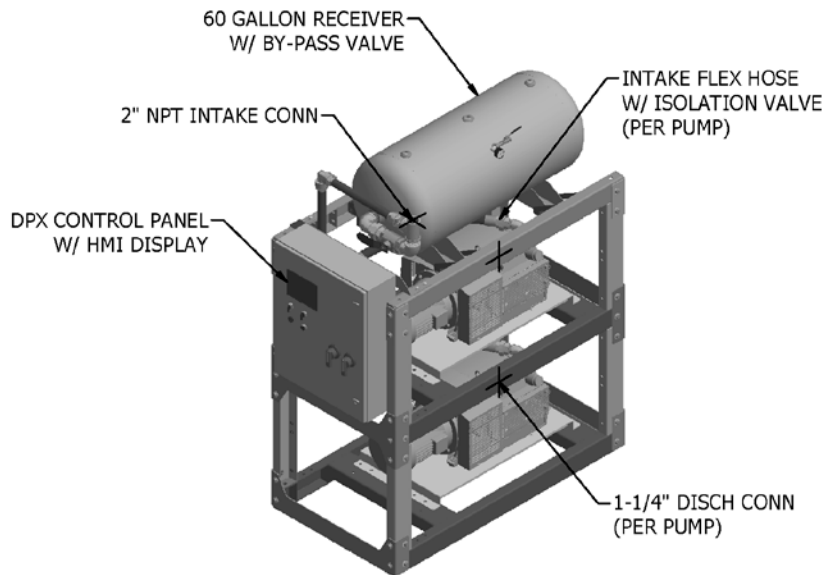
- Horizontal orientation with integrally mounted bypass and manual drain
- ASME Code stamped
- National Board Certified
- Rated for a minimum 150 PSIG design pressure
- Vacuum gauge
- Manual drain

Control System

- Mounted and wired duplex control system
- NEMA 12 and U.L. labeled
- Automatic lead/lag sequencing
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters
- 120V control circuit transformers for each motor circuit
- Visual and audible reserve unit alarm with isolated contacts for remote alarm
- Hand-off-auto selector switches
- Automatic alternation of all vacuum pumps based on a first-on/first-off principle with provisions for simultaneous operation if required
- Automatic activation of reserve unit if required
- Visual and audible alarm indication for high discharge temperature shutdown with isolated contacts for remote alarm
- SIGNAL 1™ – touch screen gateway

Standard Screen Displays

- | | |
|------------------------|--|
| + Air level/Runtime | + Replacement parts |
| + Alarm history | + Troubleshooting guidelines |
| + Service indicator | + Historical Trending of system status |
| + Maintenance schedule | |
- + 7" Wide TFT Graphic Touch Screen with Motion Actuated Backlit LED and Bright 65,536 (16-bit) Colors
 - + Downloadable Trend Information via USB Host Port or Network Device
 - + 128MB Flash Memory, 64MB DRAM
 - + Built-in Ethernet Port 10/100 Base-T (RJ45)
 - + Supports over 100 Communication Protocols including BACnet IP, Ethernet IP, and Modbus TCP/IP
 - + Built-in Multiple Ports it can handle three (3) additional Protocols simultaneously
 - + Built-in VNC server allowing remote monitoring over Ethernet/Internet network for "Real Time" monitoring of live graphics through standard browser, smart phones & mobile devices
 - + Share data between HMI and Building Management systems with no additional software to implement



Duplex Dry Vane Medical Vacuum Package Specifications ¹										
Package Model Number	HP	Capacity @19" Hg ²		Package BTU/HR ³	Receiver Gallons ⁴	Noise Level ⁵	System FLA			Weight (lbs.)
		Pump (SCFM)	System (SCFM)				A 208V	B 230V	C 460V	
70-25-056A	5	22.1	22.1	10,180	60	77	30	27	14	1,592
70-25-056B										
70-25-056C										

Notes:

- ¹ Normal Operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.
- ² Capacities are shown as NFPA system capacities (reserve vacuum pump on standby).
- ³ Package BTU/HR are shown with the reserve pump on standby.
- ⁴ Receivers of 60 gallon capacity are standard.
- ⁵ Noise levels are shown in dB(A) and reflect one pump running.

Statement of Warranty

Patton's Medical warrants all Medical Vacuum packages, to be free of defects in material and workmanship under normal use for a period not to exceed thirty (30) months from date of shipment, or twenty-four (24) months from date of start-up.