

Duplex “Oil-Less” Claw Lab Vacuum Package 6.4 HP Vertical Stacked Base Mount Space Saver
Vacuum Package

- Two oil-less rotary claw type vacuum pumps with inlet filter and automatic isolation valve for each pump
- Automatic purge control for each pump
- ASME coded horizontal air receiver with bypass and manual drain
- Duplex control panel with automatic lead/lag controls
- Designed to fit through a 36” wide opening
- All components completely pre-piped and pre-wired to single point service connections
- Vibration isolation mountings
- Liquid tight conduit, fittings and junction boxes for all control and power wiring
- All interconnecting piping and wiring is completed and operationally tested prior to shipment

Vacuum Pump

- Oil-less rotary claw pump
- Direct-driven through a shaft coupling
- Air-cooled
- End (ultimate) vacuum = 27” Hg
- Dry-running, with two claw-type, non-contacting rotors
- Sealing fluid not required
- Virtually maintenance-free operation
- Oil change required at approximately 5,000 operating hour intervals in the gearbox only
- Built-in, anti-suck-back valve mounted at the pump inlet and an inlet filter for removal of particulates
- vibration pads included

Vacuum Motor

- NEMA rated
- C-face
- TEFC
- 3600 RPM, with 1.15 service factor
- 208 or 230/460V 3-phase

Intake Piping

- Vacuum pumps are connected to a common manifold and piped to a horizontal receiver
- Inlet check valve on each pump
- Inlet automatic isolation valve on each pump
- Flexible connector between pump and manifold
- Discharge flexible connector for each pump shipped loose

Vacuum Receiver

- Horizontal orientation with integrally mounted bypass and manual drain
- ASME Code stamped
- National Board Certified
- Rated for a minimum 200 PSIG design pressure
- Vacuum gauge
- Manual drain

Control System

- Mounted and wired duplex control system
- NEMA 12 and U.L. labeled
- Automatic lead/lag sequencing
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters and contactors with overload protection
- 120V control circuit transformers for each motor circuit
- Visual and audible reserve unit alarm with isolated contacts for remote alarm
- Hand-off-auto selector switches
- Automatic alternation of all vacuum pumps based on a first-on/first-off principle with provisions for simultaneous operation if required
- Automatic activation of reserve unit if required
- Visual and audible alarm indication for high discharge temperature shutdown with isolated contacts for remote alarm
- SIGNAL 1™ – touch screen gateway

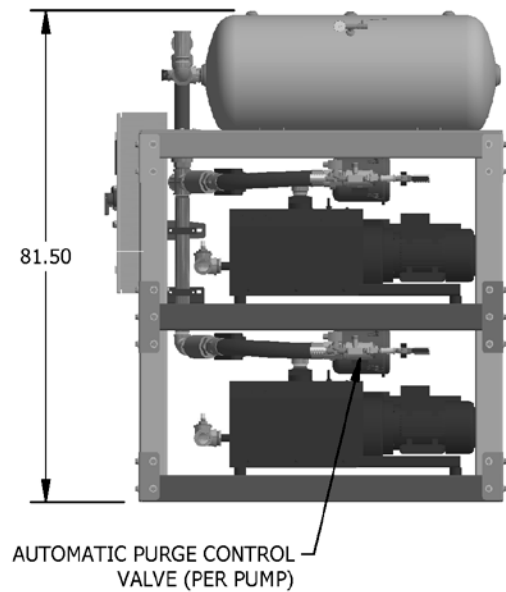
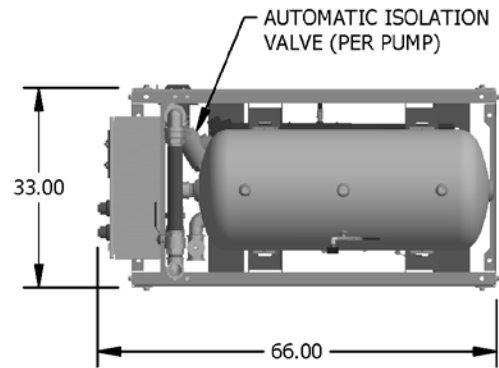
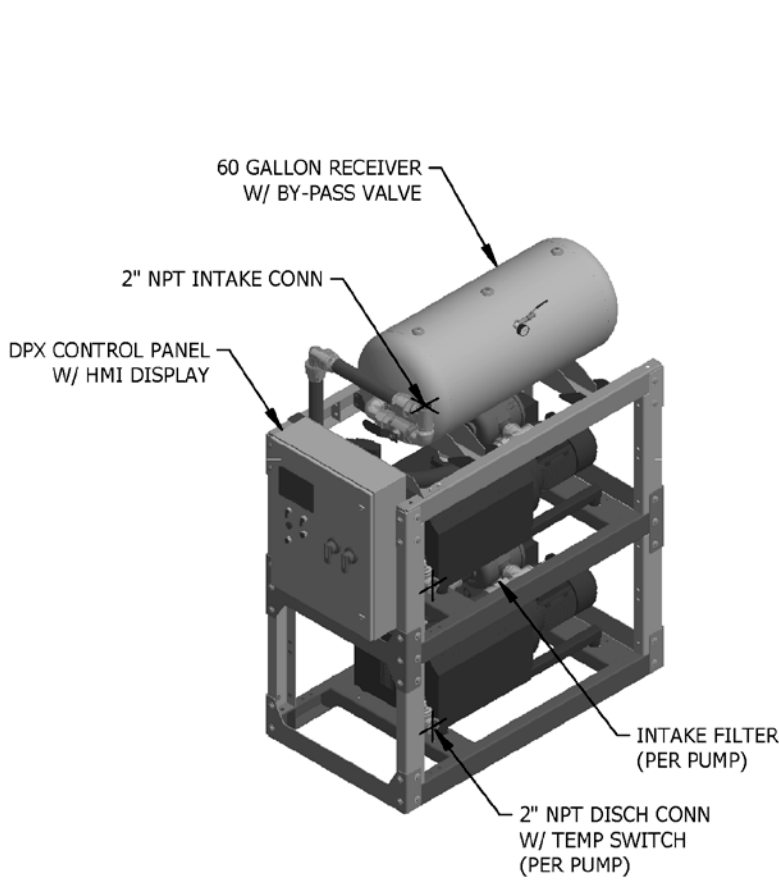
Standard Screen displays

- | | |
|-------------------------|--|
| + Vacuum level /Runtime | + Replacement parts |
| + Alarm history | + Troubleshooting guidelines |
| + Service indicator | + Historical trending of system status |
| + Maintenance schedule | |

- + 7” Wide TFT Graphic Touch Screen with Motion Actuated Backlit LED
- + Bright 65,536 (16-bit) Colors
- + Downloadable Trend Information via USB Host Port or Network Device
- + 128MB Flash Memory, 64MB DRAM
- + Built-in Ethernet Port 10/100 Base-T (RJ45)
- + Supports over 100 Communication Protocols including BACnet IP, Ethernet IP, and Modbus TCP/IP
- + With Multiple Ports it can handle three (3) additional Protocols simultaneously
- + Built-in VNC server allowing remote monitoring over Ethernet/Internet network for “Real Time” monitoring of live graphics through standard browser, smart phones and mobile devices
- + Share data between HMI and Building Management systems with no additional software to implement

Automatic Purge Control

- Each pump intake is equipped with a auto purge valve and automatic isolation valve
- Minimum run and purge cycle are controlled via SIGNAL 1 purge control function
- Selection of automatic purge, manual purge, or purge off
- 15 minute purge cycle per pump



Duplex Claw Lab Vacuum Package Specifications ¹										
System Model Number	HP	Capacity @19" Hg ²		Package BTU/HR ³	Receiver (gallons)	Noise Level ⁴	System FLA			Weight (lbs.)
		Pump (SCFM)	System (SCFM)				208V	230V	460V	
75L-25-066A	6.4	52	104	32,640	63	79	34			2,026
75L-25-066B								33		
75L-25-066C									17	

Notes:

¹ Normal Operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.

² Capacities are shown with all pumps running.

³ Package BTU/HR are shown with all pumps running.

⁴ Noise levels are shown in dB(A) and reflect all pumps running.

Statement of Warranty

Patton's Medical warrants all lab vacuum packages, to be free of defects in material and workmanship under normal use for a period not to exceed thirty (30) months from date of shipment, or twenty-four (24) months from date of start-up.