

## NFPA 99 Compliant Duplex Lubricated Rotary Vane Medical Vacuum Package 5-10 HP Base Mount with Single Point Connection

### Vacuum Package

- Fully compliant with the latest edition of NFPA 99
- Two lubricated rotary vane type vacuum pumps with inlet filter and isolation valve for each
- ASME coded vacuum receiver with bypass and manual drain
- Duplex control panel with automatic lead/lag controls
- All components completely pre-piped and pre-wired to single point service connections
- Vibration isolation mountings
- Liquid tight conduit, fittings and junction boxes for all control and power wiring
- All interconnecting piping and wiring is completed and operationally tested prior to shipment

### Vacuum Pump

- Lubricated rotary vane pump
- Three non-metallic, non-asbestos vanes with minimum life of 30,000 hours
- Direct-driven through a shaft coupling
- Air-cooled
- End (ultimate) vacuum = 29" Hg
- Integral, fully recirculating oil supply
- Spin-on oil filter
- High discharge temperature switch
- Oil change valve assembly with temperature gauge
- Integral oil separation system with three stage oil and smoke eliminators capable of removing 99.9+% of particles from the exhaust gas stream
- Built-in, anti-suck-back valve mounted at the pump inlet
- Shipped with initial charge of pump fluid

### Vacuum Motor

- NEMA rated
- C-face
- TEFC
- 208 or 230/460V 3-phase

### Vibration Isolation System

- Vacuum and motor - fully isolated from the package base by means of a four-point, heavy duty, isolation system
- Minimum of 95% isolation efficiency
- Optional seismically restrained isolators at an additional cost

### Intake/Discharge Piping

- Vacuum pumps are connected to a common manifold and piped to a horizontal receiver
- Inlet check valve on each pump
- Inlet isolation valve on each pump
- Flexible connectors between pumps and manifold
- Flexible connectors for inlet and discharge connections
- Discharge flex connection shipped loose

### Vacuum Receiver

- Integrally mounted bypass and manual drain
- ASME Code stamped
- National Board Certified
- Rated for a minimum 200 PSIG design pressure
- Vacuum gauge
- Manual drain

### Bacterial Filters (Optional)

- Additional filter per vacuum for compliance with NFPA 99 Health Care Facilities Codes (starting with 2018 revision)
- Particulate removal >99.995% efficiency
- Minimizes microbial contamination of vacuum pump and surrounding environment
- Glass drain flask for easy removal and sterilization

### System Health

- Monitoring and Trending of key components to provide notification of potential issue with the Health of the System
- Vacuum monitoring
- Current monitoring for each motor
- Ambient Temperature monitoring
- Trending of pumps running

### Control System

- Mounted and wired duplex control system
- NEMA 12 and UL 508A labeled
- Automatic lead/lag sequencing
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 120V control circuit transformers for each motor circuit
- Visual and audible reserve unit alarm with isolated contacts for remote alarm
- Hand-off-auto selector switches for reliable back-up
- Automatic alternation of compressors based on a first-on/first-off principle with provisions for simultaneous operation
- Automatic activation of reserve unit if required
- Visual and audible alarm indication for high discharge air temperature shutdown with isolated contacts for remote alarm
- SIGNAL 1™ - Touch screen gateway

#### Standard Screen Displays

- |                        |  |
|------------------------|--|
| + Air level/Runtime    | + Replacement parts                    |
| + Alarm history        | + Troubleshooting guidelines           |
| + Service Indicator    | + Historical trending of system status |
| + Maintenance Schedule | + System Health                        |

- 7" Wide TFT Graphic Touch Screen with Motion Actuated Backlit LED and Bright 65,536 (16-bit) Colors
- Downloadable Trend Information via USB Host Port or Network Device
- 128MB Flash Memory, 64MB DRAM
- Built-in Ethernet Port 10/100 Base-T (RJ45)
- Supports over 100 Communication Protocols including Ethernet IP, and Modbus TCP/IP
- Built-in VNC server allowing remote monitoring of live graphics through standard browser, smart phones & mobile devices
- Share data between HMI and Building Management systems

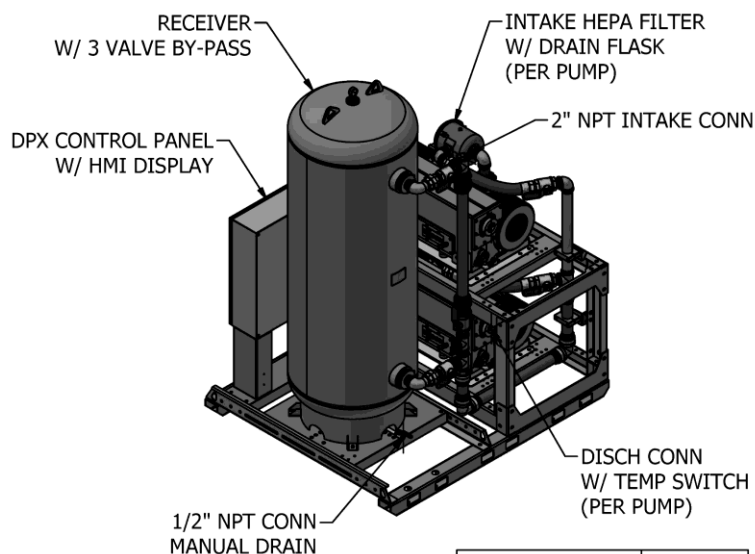
## SPECIFICATION

72-23-05 \_\_X-FH000B0

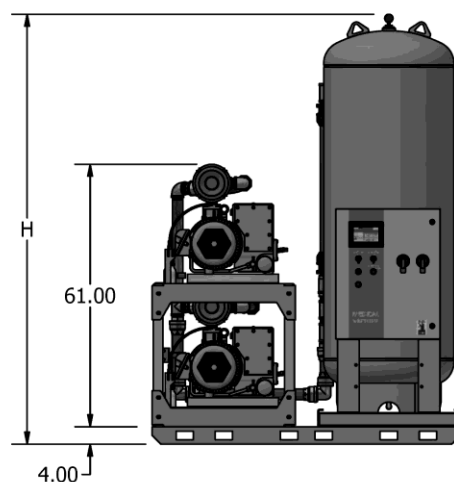
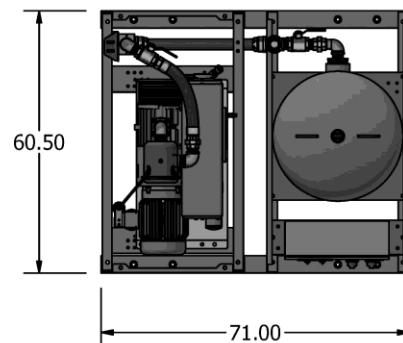
72-23-H5 \_\_X-FH000B0

72-23-07 \_\_X-FH000B0

72-23-10 \_\_X-FH000B0



PUMP DISCHARGE	NPT SIZE
5HP (26)	1-1/4"
5HP (38)	2"
7.5HP	2"
10HP	2"



Duplex Lubricated Rotary Vane Medical Vacuum Package Specification										
Model Number	HP	Capacity @19" Hg <sup>2</sup>		Package BTU/HR <sup>3</sup>	Noise Level <sup>4</sup>	System FLA			H (inches)	Weight (pounds)
		Pump (SCFM)	System (SCFM)			208V (A)	230V (B)	460V (C)		
72-23-053_X-FH000B0	5	26	26	12,750	71	29	27	14	84	1,700
72-23-054_X-FH000B0									89	1,950
72-23-055_X-FH000B0									100	2,070
72-23-H53_X-FH000B0	5	38	38	17,732	78	29	27	14	84	1,900
72-23-H54_X-FH000B0									89	2,150
72-23-H55_X-FH000B0									100	2,270
72-23-073_X-FH000B0	7.5	52	52	19,128	79	44	42	21	84	2,320
72-23-074_X-FH000B0									89	2,570
72-23-075_X-FH000B0									100	2,690
72-23-103_X-FH000B0	10	77	77	25,500	81	55	53	27	84	2,600
72-23-104_X-FH000B0									89	2,850
72-23-105_X-FH000B0									100	2,970

### Notes:

<sup>1</sup> Normal Operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.

<sup>2</sup> Capacities are shown per NFPA 99 standard with one pump in reserve.

<sup>3</sup> Package BTU/HR are shown with one pump in reserve.

<sup>4</sup> Noise levels are shown in dB(A) and reflect one vacuum modules in reserve.

### Statement of Warranty

**Pattons Medical** warrants all Medical Air packages, to be free of defects in material and workmanship under normal use for a period not to exceed thirty (30) months from date of shipment, or twenty-four (24) months from date of start-up.