

**NFPA 99 Compliant Hexaplex Oil-Less Claw Medical Vacuum Package 30 HP
Base Mounted Modular with Variable Frequency Drive (VFD)****Vacuum Package**

- Fully compliant with the latest edition of NFPA 99
- Six oil-less rotary claw type vacuum pumps with inlet filter and isolation valve for each
- Six motors
- ASME coded vacuum receiver
- Hexaplex control panel with automatic lead/lag controls
- Modular configuration
- Ultimate maximum vacuum: 28.44 in. Hg
- Liquid tight conduit, fittings and junction boxes for all control and power wiring
- All interconnecting piping and wiring is completed and operationally tested prior to shipment

Vacuum Pump

- Busch oil-less rotary claw pump
- Direct-driven through a shaft coupling
- Air-cooled
- Dry-running, with two claw-type, non-contacting rotors
- Sealing fluid not required
- Virtually maintenance-free operation
- Oil change required at approximately 5,000 operating hour intervals in the gearbox only
- Built-in, anti-suck-back valve mounted at the pump inlet and equipped with inlet filter for removal of particulates

Vacuum Motor

- NEMA rated
- C-face
- TEFC
- 3450 RPM, with 1.15 service factor
- 208 or 230/460V 3-phase

Intake Piping

- Inlet check valve on each pump
- Inlet isolation valve on each pump
- Flexible connectors for discharge included and shipped loose

Vacuum Receiver

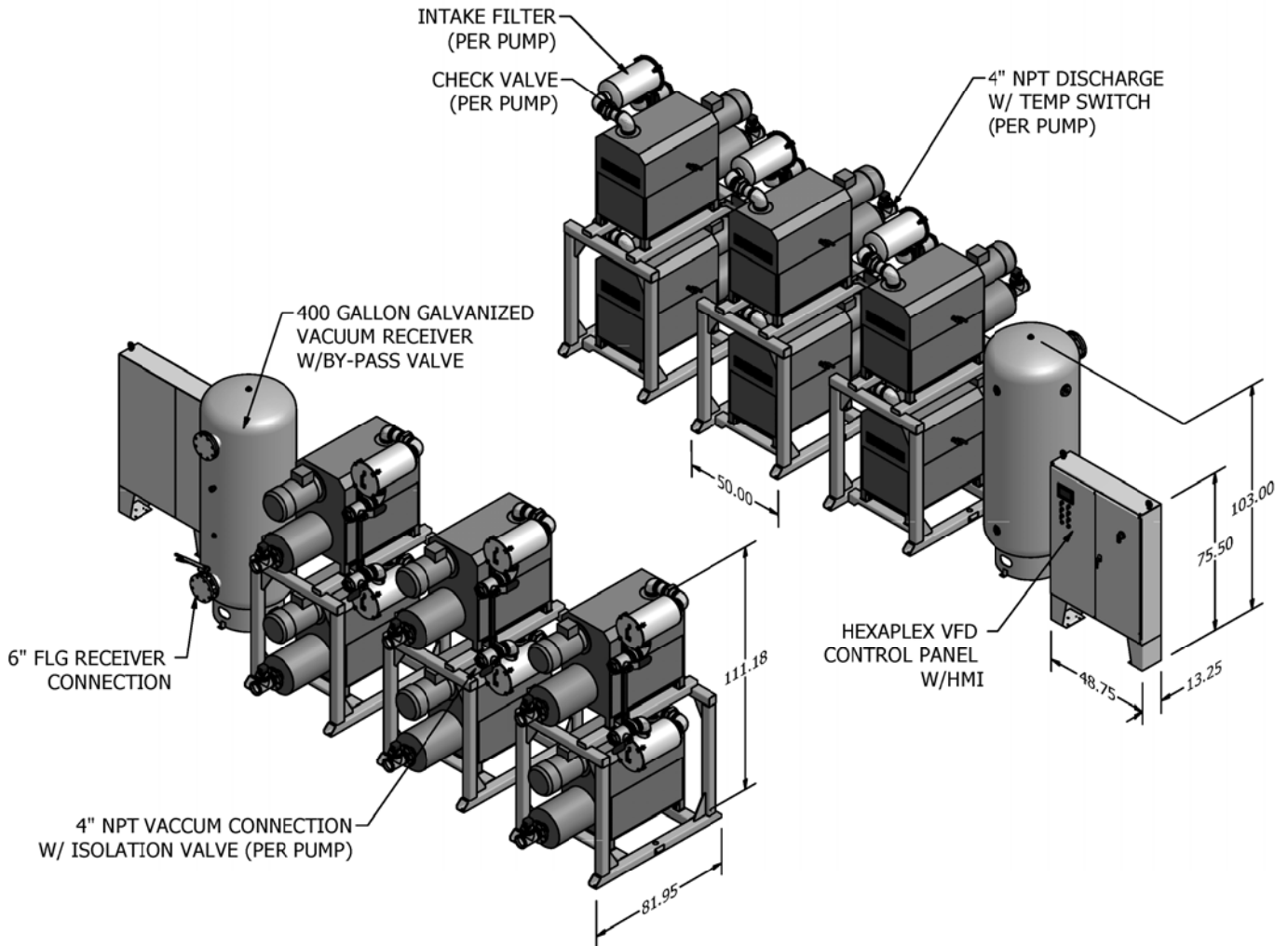
- Vertical orientation and manual drain
- ASME Code stamped
- National Board Certified
- Rated for a minimum 200 PSIG design pressure
- Manual drain

Control System

- Mounted and wired Hexaplex control system
- NEMA 12 and U.L. labeled
- Variable frequency drive to control one pump at a time
- Automatic lead/lag sequencing
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 120V control circuit transformers for each motor circuit
- Visual and audible reserve unit alarm with isolated contacts for remote alarm
- Hand-off-auto selector switches
- Automatic alternation of all vacuum pumps based on a first-on/first-off principle with provisions for simultaneous operation if required
- Automatic activation of reserve unit if required
- Visual and audible alarm indication for high discharge temperature shutdown with isolated contacts for remote alarm
- SIGNAL 1™ – touch screen gateway

Standard Screen displays

- + Vacuum level /Runtime
- + Alarm history
- + Service indicator
- + Maintenance schedule
- + Replacement parts
- + Troubleshooting guidelines
- + Historical trending of system status
- + 7" Wide TFT Graphic Touch Screen with Motion Actuated Backlit LED
- + Bright 65,536 (16-bit) Colors
- + Downloadable Trend Information via USB Host Port or Network Device
- + 128MB Flash Memory, 64MB DRAM
- + Built-in Ethernet Port 10/100 Base-T (RJ45)
- + Supports over 100 Communication Protocols including BACnet IP, Ethernet IP, and Modbus TCP/IP
- + With Multiple Ports it can handle three (3) additional Protocols simultaneously
- + Built-in VNC server allowing remote monitoring over Ethernet/Internet network for "Real Time" monitoring of live graphics through standard browser, smart phones and mobile devices.
- + Share data between HMI and Building Management systems with no additional software to implement.



Hexaplex Claw Medical Vacuum Package Specifications¹

Complete Package Model No.	HP	Capacity @19" Hg ²		Package BTU/HR ³	Receiver Gal. ⁴	Noise Level ⁵	System FLA		Weight (lbs.)		
		Pump	System				B 230V	C 460V	DPX Module (Each)	Receiver	Panel
74v-64-307B	30	220.0	1100.0	400,000	400	92	424		4,660	692	425
74v-64-307C								212			

Notes:

¹ Normal Operating conditions at a maximum ambient of 105° F. Consult factory for higher ambient conditions.

² Capacities are shown as NFPA system capacities in SCFM (reserve vacuum pump on standby).

³ Package BTU/HR are shown with the reserve pump on standby

⁴ Receivers of 240 gallon capacity are standard

⁵ Noise levels are shown in dB(A) and reflect five pumps running

Statement of Warranty

Patton's Medical warrants all Medical Vacuum packages, to be free of defects in material and workmanship under normal use for a period not to exceed thirty (30) months from date of shipment, or twenty-four (24) months from date of start-up.