

# **SPECIFICATION**

72-34-074-PDS

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# NFPA 99 Compliant Duplex Lubricated Rotary Vane Medical Vacuum Package 7.5 HP Base Mount Modular

### Vacuum Package

- Fully compliant with the latest edition of NFPA 99
- Three lubricated rotary vane type vacuum pumps with inlet filter and isolation valve for each
- Three motors
- ASME coded vertical air receiver with bypass and manual drain
- Duplex control panel with automatic lead/lag controls
- All components completely pre-piped and pre-wired to single point service connections
- Vibration isolation mountings
- Liquid tight conduit, fittings and junction boxes for all control and power wiring
- All interconnecting piping and wiring is completed and operationally tested prior to shipment

## Vacuum Pump

- Lubricated rotary vane pump
- Three non-metallic, non-asbestos vanes with minimum life of 30,000 hrs.
- · Direct-driven through a shaft coupling
- · Air-cooled
- End (ultimate) vacuum = 29.3" Hg
- Integral, fully recirculating oil supply
- Spin-on oil filter
- High discharge temperature switch
- · Oil drain valve assembly with temperature gauge
- Integral oil separation system with three stage oil and smoke eliminators capable of removing 99.9+% of particles from the exhaust gas stream
- Built-in, anti-suck-back valve mounted at the pump inlet
- Inlet filter for removal of particulates
- Shipped with initial charge of pump fluid

## Vacuum Motor

- NEMA rated
- C-face
- TEFC
- 208 or 230/460V 3-phase

# **Intake Piping**

- Vacuum pumps are connected to a common manifold and piped to a vertical receiver
- Inlet check valve on each pump
- Inlet isolation valve on each pump
- Flexible connectors between pumps and receiver
- Flexible connectors for discharge connections

# **Vacuum Receiver**

- Vertical orientation with integrally mounted bypass and manual drain
- ASME Code stamped
- National Board Certified
- Rated for a minimum 200 PSIG design pressure
- Vacuum gauge
- · Manual drain

#### **Control System**

- Mounted and wired duplex control system
- NEMA 12 and U.L. labeled
- Automatic lead/lag sequencing
- Circuit breaker disconnects for each motor with external operators
- Full voltage motor starters with overload protection
- 120V control circuit transformers for each motor circuit
- Visual and audible reserve unit alarm with isolated contacts for remote alarm
- Hand-off-auto selector switches
- Automatic alternation of all vacuum pumps based on a firston/first-off principle with provisions for simultaneous operation if required
- · Automatic activation of reserve unit if required
- Visual and audible alarm indication for high discharge temperature shutdown with isolated contacts for remote alarm
- SIGNAL 1<sup>™</sup> touch screen gateway

#### Standard Screen Displays

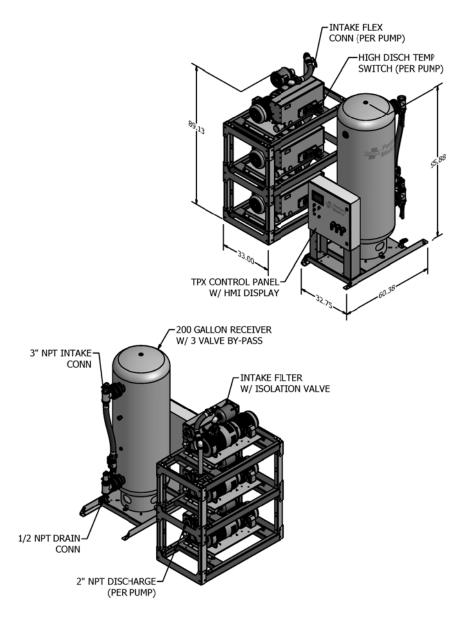
- + Air level/Runtime + Replacement parts
- + Alarm history + Troubleshooting guidelines
- + Service indicator
- + Historical Trending of system status
- + Maintenance schedule
- + 7" Wide TFT Graphic Touch Screen with Motion Actuated Backlit LED and Bright 65,536 (16-bit) Colors
- + Downloadable Trend Information via USB Host Port or Network Device
- + 128MB Flash Memory, 64MB DRAM
- + Built-in Ethernet Port 10/100 Base-T (RJ45)
- + Supports over 100 Communication Protocols including BACnet IP, Ethernet IP, and Modbus TCP/IP
- + Built-in Multiple Ports it can handle three (3) additional Protocols simultaneously
- + Built-in VNC server allowing remote monitoring over Ethernet/Internet network for "Real Time" monitoring of live graphics through standard browser, smart phones & mobile devices
- + Share data between HMI and Building Management systems with no additional software to implement





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Duplex Lubricated Rotary Vane Medical Vacuum Package Specifications <sup>1</sup>										
System Model No.	НР	Capacity @19" Hg <sup>2</sup>		Package	Receiver	Noise	System FLA			Package
		Pump (SCFM)	System (SCFM)	BTU/HR <sup>3</sup>	Gal. <sup>4</sup>	Level <sup>5</sup>	A 208V	B 230V	C 460V	Weight
72-34-074A	7.5	52	110	38,200	200	82	65.1	5.1 63	31.5	3114
72-34-074B										
72-34-074C										

#### Notes:

- $^{
  m 1}$  Normal Operating conditions at a maximum ambient of  $105^{
  m e}$  F. Consult factory for higher ambient conditions.
- <sup>2</sup> Capacities are shown as NFPA system capacities (reserve vacuum pump on standby).
- <sup>3</sup> Package BTU/HR are shown with the reserve pump on standby.
- <sup>4</sup> Receivers of 200 gallon capacity are standard
- <sup>5</sup> Noise levels are shown in dB(A) and reflect one pump running.

## Statement of Warranty

**Patton's Medical** warrants all Medical Vacuum packages, to be free of defects in material and workmanship under normal use for a period not to exceed thirty (30) months from date of shipment, or twenty-four (24) months from date of start-up.