



Replacement Parts

**Master Cross
Reference
Parts Guide**



Replacement Parts

For further technical assistance, service or replacement parts, please contact:

Patton's Medical

3201 South Boulevard
Charlotte, NC 28209

Customer Service: 1-866-960-0087

Phone: 704-529-5442

FAX: 704-525-5148

www.pattonsmmedical.com

Please include the unit serial number located on the control panel with all inquiries.

Patton's Medical reserves the right to make changes and improvements to update products sold previously without notice or obligation.

Rev Date: October 14, 2013

Note: Lifeline® is a registered trademark of BeaconMedaes.

Table of Contents

1.0 Air Compressor

- 1.1 Reciprocating Compressor
 - 1.1.1 V-Series
 - A. Overhaul Parts Kits
 - B. Ring Overhaul Kits
 - C. Valve Maintenance Kits
 - D. Gasket Kits
 - 1.1.2 G-Series
 - A. Overhaul Parts Kits
 - B. Ring Overhaul Kits
 - C. Valve Maintenance Kits
 - D. Gasket Kits
 - 1.1.3 Reciprocating Pump Parts
- 1.2 Replacement Pumps
 - 1.2.1 Conversion of V Series to G-Series
 - 1.2.2 Reciprocating Bare Conversion
 - 1.2.3 Scroll
- 1.3 Lifeline[®] Medical Compressor
 - 1.3.1 Reciprocating
 - A. Replacement Filter Elements V-Series
 - B. Replacement Filter Elements G-Series
 - C. Replacement Filter Kits
 - 1.3.2 Scroll
 - A. Replacement Inlet Filter Elements
 - B. Replacement Filter Kits

2.0 Vacuum

- 2.1 Oil-less Rotary Vane Vacuum-Becker Pump
- 2.2 Oil-less Rotary Vane Vacuum-Rietschle Pump
- 2.3 Lubricated Rotary Vane Vacuum-Rietschle Pump

3.0 Dryers

- 3.1 Dryer parts
- 3.2 Dryer-PPC Type
- 3.3 Desiccant
- 3.4 Dryer-CBH Type

(Continued next page)

Table of Contents

4.0 Filters

- 4.1 Coalescing Filter Elements-Van Air Type
- 4.2 Particulate Filter Elements-Van Air Type
- 4.3 Vapor Absorbing Filter Elements-Van Air Type
- 4.4 Coalescing Filter Elements-Hankison Type
- 4.5 Inlet Filters
- 4.6 Crankcase Filters

5.0 Belts

- 5.1 V-Belts
- 5.2 Lifeline[®] Brand Air Compressors

6.0 Valves

- 6.1 Safety Valves
- 6.2 Drain Valves
- 6.3 Dryer Valves
- 6.4 Check Valves
- 6.5 Switching Valves

7.0 MISC

- 7.1 O-rings
- 7.2 Dew point/CO monitor
- 7.3 Temperature Switches
- 7.4 Regulators
- 7.5 Mufflers
- 7.6 Spring Isolators



Replacement Parts

1.0 Air Compressor

1.1 Reciprocating Compressor

1.1.1 V Series

A. Overhaul Parts Kits

1 HP	Beacon #	KIT03-001	Patton's #	40-01-001V
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609715000	50-04-001	Conn Rod Assembly 1 HPVG		1
KIT03-012	40-02-001V	Ring Overhaul Kit 1 HPV		1
609683000	50-03-001	Bearing Box Packing 1-2 HPV 1 HPG		1
KIT04-001	40-03-001V	Valve Kit I HPV		1
2 HP	Beacon #	KIT03-002	Patton's #	40-01-002V
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609721000	50-04-003	Conn Rod Assembly 2-3 HPV		1
KIT03-013	40-02-002V	Ring Overhaul Kit 2 HPV		1
609683000	50-03-001	Bearing Box Packing 1-2 HPV 1 HPG		1
KIT04-002	40-03-002V	2 HP Valve Kit		1
3 HP	Beacon #	KIT03-003	Patton's #	40-01-003V
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609721000	50-04-003	Conn Rod Assembly 2-3 HPV		2
KIT03-014	40-02-003V	Ring Overhaul Kit 3 HPV		1
609670000	50-03-002	Bearing Box Packing 3 HPV		1
KIT04-003	40-03-003V	Valve Kit 3 HPV		1
5 HP	Beacon #	KIT03-004	Patton's #	40-01-004V
Beacon #	Patton's #	Description		Quantity
609657000	50-05-006	Crank Shaft Ball Bearing 5 HPV		1
609706000	50-05-004	Crank Shaft Ball Bearing 5 HPVG		1
609702000	50-04-004	Conn Rod Assembly 5-7.5 HPVG		2
KIT03-015	40-02-004V	Ring Overhaul Kit 5 HPV		1
609666000	50-03-003	Bearing Box Packing 5 HPV		1
KIT04-004	40-03-004V	Valve Kit 5 HPV		1



Replacement Parts

1.1.1 V Series

A. Overhaul Parts Kits (Continued)

7.5 HP	Beacon #	KIT03-005	Patton's #	40-01-005V
Beacon #	Patton's #	Description		Quantity
609711000	50-05-003	Crank Shaft Ball Bearing		2
609702000	50-04-004	Conn Rod Assembly 5-7.5 HPVG		3
KIT03-016	40-02-005V	7.5 HP Ring Overhaul Kit		1
609712000	50-03-004	Bearing Box Packing 7.5 HPV		1
KIT04-005	40-03-005V	7.5 HP Valve Kit		1
10 HP	Beacon #	KIT03-020	Patton's #	40-01-006V
Beacon #	Patton's #	Description		Quantity
609711000	50-05-003	Crank Shaft Ball Bearing		2
609828000	50-08-002	Oil Seal 10 HPV		1
609751625	50-04-006	Conn Rod Assembly 10-15 HPV		2
KIT03-017	40-02-006V	Ring Overhaul Kit 10 HPV		1
609805000	50-03-005	Bearing Box Packing 10 HPV		1
KIT04-008	40-03-006V	10 HP Valve Kit		1
15 HP	Beacon #	KIT03-021	Patton's #	40-01-007V
Beacon #	Patton's #	Description		Quantity
609890000	50-05-008	Crank Shaft Ball Bearing 15-20 HPVG		1
609655900	50-05-007	Crank Shaft Ball Bearing 15 HPV		1
609895000	50-08-003	Oil Seal 15-20 HPVG		1
609751625	50-04-006	Conn Rod Assembly 10-15 HPV		3
KIT03-018	40-02-007V	Ring Overhaul Kit 15 HPV		1
609790000	50-03-006	Bearing Box Packing 15-20 HPV		1
KIT04-009	40-03-007V	15 HP Valve Kit		1
20 HP	Beacon #	KIT03-022	Patton's #	40-01-008V
Beacon #	Patton's #	Description		Quantity
609890000	50-05-008	Crank Shaft Ball Bearing 15-20 HPVG		2
609895000	50-08-003	Oil Seal 15-20 HPVG		1
609757293	50-04-007	Conn Rod Assembly 20 HPV		3
KIT03-023	40-02-008V	Ring Overhaul Kit 20 HPV		1
609790000	50-03-006	Bearing Box Packing 15-20 HPV		1
KIT04-010	40-03-008V	20 HP Valve Kit		1



Replacement Parts

1.1.1 V Series

B. Ring Overhaul kits

1 HP	Beacon #	KIT03-012	Patton's #	40-02-001V
Beacon #	Patton's #	Description		Quantity
609717000	50-09-002	Ring set 1 HPV		1
2 HP	Beacon #	KIT03-013	Patton's #	40-02-002V
Beacon #	Patton's #	Description		Quantity
609725000	50-09-004	Ring set 2 HPV		1
3 HP	Beacon #	KIT03-014	Patton's #	40-02-003V
Beacon #	Patton's #	Description		Quantity
609725000	50-09-004	Ring set 3 HPV		2
5 HP	Beacon #	KIT03-015	Patton's #	40-02-004V
Beacon #	Patton's #	Description		Quantity
609737000	50-09-005	Ring set 5 HPV		2
7.5 HP	Beacon #	KIT03-016	Patton's #	40-02-005V
Beacon #	Patton's #	Description		Quantity
609737000	50-09-005	Ring set 7.5 HPV		3
10 HP	Beacon #	KIT03-017	Patton's #	40-02-006V
Beacon #	Patton's #	Description		Quantity
609809000	50-09-007	Ring set 10 HPV		2
15 HP	Beacon #	KIT03-018	Patton's #	40-02-007V
Beacon #	Patton's #	Description		Quantity
609809000	50-09-007	Ring set 15 HPV		3
20 HP	Beacon #	KIT03-023	Patton's #	40-02-008V
Beacon #	Patton's #	Description		Quantity
609757300	50-09-008	Ring set 20 HPV		3



Replacement Parts

1.1.1 V Series

C. Valve Maintenance kits

1 HP	Beacon #	KIT04-001	Patton's #	40-03-001V
Beacon #	Patton's #	Description		Quantity
609720000	50-01-002	Air Valve Assembly 1 HPV		1
609685000	50-12-001	Unloader Spring 1-7.5 HPV		1
609687000	17-01-001	Unloader O-Ring 1-15 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		1
2 HP	Beacon #	KIT04-002	Patton's #	40-03-002V
Beacon #	Patton's #	Description		Quantity
609731000	50-01-004	Air Valve Assembly 2-3 HPV		1
609685000	50-12-001	Unloader Spring 1-7.5 HPV		1
609687000	17-01-001	Unloader O-Ring 1-15 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		1
3 HP	Beacon #	KIT04-003	Patton's #	40-03-003V
Beacon #	Patton's #	Description		Quantity
609731000	50-01-004	Air Valve Assembly 2-3 HPV		2
609685000	50-12-001	Unloader Spring 1-15 HP		2
609687000	17-01-001	Unloader O-Ring 1-15 HP		2
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2
5 HP	Beacon #	KIT04-004	Patton's #	40-03-004V
Beacon #	Patton's #	Description		Quantity
609710000	50-01-005	Air Valve Assembly 5-7.5 HPV		2
609685000	50-12-001	Unloader Spring 1-15 HP		2
609687000	17-01-001	Unloader O-Ring 1-15 HPV		2
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2



Replacement Parts

1.1.1 V Series

C. Valve Maintenance kits (Continued)

7.5 HP	Beacon #	KIT04-005	Patton's #	40-03-005V
Beacon #	Patton's #	Description		Quantity
609710000	50-01-005	Air Valve Assembly 5-7.5 HPV		3
609685000	50-12-001	Unloader Spring 1-15 HP		3
609687000	17-01-001	Unloader O-Ring 1-15 HPV		3
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		3
10 HP	Beacon #	KIT04-008	Patton's #	40-03-006V
Beacon #	Patton's #	Description		Quantity
609811001	50-01-006	Valve Set 1-15 HPVG		2
609685000	50-12-001	Unloader Spring 1-15 HP		2
609687000	17-01-001	Unloader O-Ring 1-15 HPV		2
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2
15 HP	Beacon #	KIT04-009	Patton's #	40-03-007V
Beacon #	Patton's #	Description		Quantity
609811001	50-01-006	Valve Set 10-15 HPVG		3
609685000	50-12-001	Unloader Spring 1-15 HP		3
609687000	17-01-001	Unloader O-Ring 1-15 HPV		3
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		3
20 HP	Beacon #	KIT04-010	Patton's #	40-03-008V
Beacon #	Patton's #	Description		Quantity
609757305	50-01-007	Valve Set 20 HPVG		3
609757311	50-12-003	Unloader Spring 20 HPVG		3
609757313	17-01-002	Unloader o-ring 20HPVG		3
609757314	50-18-002	Unloader Bushing Packing 20 HPVG		3



Replacement Parts

1.1.1 V Series

D. Gasket Kits

1 HP	Beacon #	KIT05-001	Patton's #	40-04-001V
Beacon #	Patton's #	Description		Quantity
609683000	50-03-001	Bearing Box Packing 1-2 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		1
609698000	50-02-002	Air Valve Packing 1 HPV		1
609699000	50-07-002	Cylinder Head Packing 1 HPV		1
2 HP	Beacon #	KIT05-002	Patton's #	40-04-002V
Beacon #	Patton's #	Description		Quantity
609683000	50-03-001	Bearing Box Packing 1-2 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		1
609727000	50-02-004	Air Valve Packing 2-3 HPV		1
609730000	50-07-004	Cylinder Head Packing 2-7.5 HPV		1
3 HP	Beacon #	KIT05-003	Patton's #	40-04-003V
Beacon #	Patton's #	Description		Quantity
609670000	50-03-002	Bearing Box Packing 3 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2
609727000	50-02-004	Air Valve Packing 2-3 HPV		2
609730000	50-07-004	Cylinder Head Packing 2-7.5 HPV		2
5 HP	Beacon #	KIT05-004	Patton's #	40-04-004V
Beacon #	Patton's #	Description		Quantity
609666000	50-03-003	Bearing Box Packing 5 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2
609740000	50-02-005	Air Valve Packing 5-7.5 HPV		2
609730000	50-07-004	Cylinder Head Packing 2-7.5 HPV		2
7.5 HP	Beacon #	KIT05-005	Patton's #	40-04-005V
Beacon #	Patton's #	Description		Quantity
609712000	50-03-004	Bearing Box Packing 7.5 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		3
609740000	50-02-005	Air Valve Packing 5-7.5 HPV		3
609730000	50-07-004	Cylinder Head Packing 2-7.5 HPV		3



Replacement Parts

1.1.1 V Series

D. Gasket Kits (Continued)

10 HP	Beacon #	KIT05-006	Patton's #	40-04-006V
Beacon #	Patton's #	Description		Quantity
609805000	50-03-005	Bearing Box Packing 10 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		2
609812000	50-02-006	Air Valve Packing 10-15 HPV		2
609814000	50-07-005	Cylinder Head Packing 10-15 HPV		2
15 HP	Beacon #	KIT05-007	Patton's #	40-04-007V
Beacon #	Patton's #	Description		Quantity
609790000	50-03-006	Bearing Box Packing 15-20 HPV		1
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV		3
609812000	50-02-006	Air Valve Packing 10-15 HPVG		3
609814000	50-07-005	Cylinder Head Packing 10-15 HPV		3
20 HP	Beacon #	KIT05-008	Patton's #	40-04-008V
Beacon #	Patton's #	Description		Quantity
609790000	50-03-006	Bearing Box Packing 15-20 HPV		1
609757314	50-18-002	Unloader Bushing Packing 20 HPV		3
609757306	50-02-007	Air Valve Packing 20 HPV		3
609757308	50-07-006	Cylinder Head Packing 20 HPV		3



Replacement Parts

1.1 Reciprocating Compressor

1.1.2 G Series

A. Overhaul Parts Kits

1 HP	Beacon #	KIT03-001G	Patton's #	40-01-001G
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609715000	50-04-001	Conn Rod Assembly 1 HPVG		1
KIT03-012G	40-02-001G	Ring Overhaul Kit 1 HP G		1
609683000	50-03-001	Bearing Box Packing 1-2 HPV 1 HPG		1
KIT04-001G	40-03-001G	Valve Kit 1 HPG		1
2 HP	Beacon #	KIT03-002G	Patton's #	40-01-002G
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609752277	50-04-002	Conn Rod Assembly 2-3 HPG		1
KIT03-013G	40-02-002G	Ring Overhaul Kit 2 HPG		1
609752283	50-08-001	Oil Seal 2-3 HPG		1
KIT04-002G	40-03-002G	Valve Kit 2 HPG		1
3 HP	Beacon #	KIT03-003G	Patton's #	40-01-003G
Beacon #	Patton's #	Description		Quantity
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG		1
609691000	50-05-001	Crank Shaft Ball Bearing 1-3 HPVG		1
609752277	50-04-002	Conn Rod Assembly 2-3 HPG		2
KIT03-014G	40-02-003G	Ring Overhaul Kit 3 HPG		1
609752283	50-08-001	Oil Seal 2-3 HPG		1
KIT04-003G	40-03-003G	Valve Kit 3 HPG		1
5 HP	Beacon #	KIT03-004G	Patton's #	40-01-004G
Beacon #	Patton's #	Description		Quantity
609706000	50-05-004	Crank Shaft Ball Bearing 5 HPVG		1
609751979	50-05-005	Crank Shaft Ball Bearing 5 HPG		1
609702000	50-04-004	Conn Rod Assembly 5-7.5 HPVG		2
KIT03-015G	40-02-004G	5 HP Ring Overhaul Kit		1
609828000	50-08-002	Oil Seal 5-10 HPG		1
KIT04-004G	40-03-004G	Valve Kit 5 HPG		1



Replacement Parts

1.1.2 G Series

A. Overhaul Parts Kits (Continued)

7.5 HP	Beacon #	KIT03-005G	Patton's #	40-01-005G
Beacon #	Patton's #	Description		Quantity
609711000	50-05-003	Crank Shaft Ball Bearing 7.5-10 HPG		2
609702000	50-04-004	Conn Rod Assembly 5-7.5 HPVG		3
KIT03-016G	40-02-005G	Ring Overhaul Kit 7.5 HPG		1
609828000	50-08-002	Oil Seal 5-10 HPG		1
KIT04-005G	40-03-005G	Valve Kit 7.5 HPG		1
10 HP	Beacon #	KIT03-020G	Patton's #	40-01-006G
Beacon #	Patton's #	Description		Quantity
609711000	50-05-003	Crank Shaft Ball Bearing 7.5-10 HPG		2
609803000	50-04-005	Conn Rod Assembly 10-15 HPG		2
KIT03-017G	40-02-006G	Ring Overhaul Kit 10 HPG (pre Feb 09)		1
	40-02-006G-001	Ring Overhaul Kit 10 HPG (after Feb 09)		1
609828000	50-08-002	Oil Seal 5-10 HPG Oil Seal 5-10 HPG		1
KIT04-008G	40-03-006G	Valve Kit 10 HPVG		1
15 HP	Beacon #	KIT03-021G	40-01-007G	
Beacon #	Patton's #	Description		Quantity
609655900	50-05-007	Crank Shaft Ball Bearing 15 HPVG		1
609890000	50-05-008	Crank Shaft Ball Bearing 15 HPG		1
609803000	50-04-005	Conn Rod Assembly 10-15 HPVG		3
KIT03-018G	40-02-007G	Ring Overhaul Kit 15 HPG (pre Feb 09)		1
	40-02-007G-001	Ring Overhaul Kit 15 HPG (after Feb 09)		1
609895000	50-08-003	Oil Seal 15-20 HPVG		1
KIT04-009G	40-03-007G	Valve Kit 15 HPG		1



Replacement Parts

1.1.2 G Series

B. Ring Overhaul kits

1 HP	Beacon #	KIT03-012G	Patton's #	40-02-001G
Beacon #	Patton's #	Description		Quantity
609752070	50-09-001	Ring set 1 HPG		1
2 HP	Beacon #	KIT03-013G	Patton's #	40-02-002G
Beacon #	Patton's #	Description		Quantity
609752280	50-09-003	Ring set 2 HPG		1
3 HP	Beacon #	KIT03-014G	Patton's #	40-02-003G
Beacon #	Patton's #	Description		Quantity
609752280	50-09-003	Ring set 3 HPG		2
5 HP	Beacon #	KIT03-015G	Patton's #	40-02-004G
Beacon #	Patton's #	Description		Quantity
609752280	50-09-003	Ring set 5 HPG		2
7.5 HP	Beacon #	KIT03-016G	Patton's #	40-02-005G
Beacon #	Patton's #	Description		Quantity
609752280	50-09-003	Ring set 7.5 HPG		3
10 HP	Beacon #	KIT03-017G	Patton's #	40-02-006G
Beacon #	Patton's #	Description		Quantity
609741141	50-09-006	Ring set 10 HPG (before Feb 09)		2
10 HP			Patton's #	40-02-006G-001
Beacon #	Patton's #	Description		Quantity
609741141	50-09-006-001	Ring set 10 HPG (after Feb 09)		2
15 HP	Beacon #	KIT03-018G	Patton's #	40-02-007G
Beacon #	Patton's #	Description		Quantity
609741141	50-09-006	Ring set 15 HPG (before Feb 09)		3
15 HP			Patton's #	40-02-007G-001
		Description		Quantity
	50-09-006-001	Ring set 15 HPG (after Feb 09)		3



Replacement Parts

1.1.2 G Series

C. Valve Maintenance kits

1 HP	Beacon #	KIT04-001G	Patton's #	40-03-001G
Beacon #	Patton's #	Description		Quantity
609752073	50-01-001	Air Valve Assembly 1HPG		1
609750526	50-11-001	Unloader Piston Set 1-15 HPG		1
2 HP	Beacon #	KIT04-002G	Patton's #	40-03-002G
Beacon #	Patton's #	Description		Quantity
609752290	50-01-003	Air Valve Assembly 2-7.5 HPG		1
609750526	50-11-001	Unloader Piston Set 1-15 HPG		1
3 HP	Beacon #	KIT04-003G	Patton's #	40-03-003G
Beacon #	Patton's #	Description		Quantity
609752290	50-01-003	Air Valve Assembly 2-7.5 HPG		2
609750526	50-11-001	Unloader Piston Set 1-15 HPG		2
5 HP	Beacon #	KIT04-004G	Patton's #	40-03-004G
Beacon #	Patton's #	Description		Quantity
609752290	50-01-003	Air Valve Assembly 2-7.5 HPG		2
609750526	50-11-001	Unloader Piston Set 1-15 HPG		2
7.5 HP	Beacon #	KIT04-005G	Patton's #	40-03-005G
Beacon #	Patton's #	Description		Quantity
609752290	50-01-003	Air Valve Assembly 2-7.5 HPG		3
609750526	50-11-001	Unloader Piston Set 1-15 HPG		3
10 HP	Beacon #	KIT04-008G	Patton's #	40-03-006G
Beacon #	Patton's #	Description		Quantity
609811001	50-01-006	Air Valve Set 10-15 HPVG		2
609750526	50-11-001	Unloader Piston Set 1-15 HPG		2
15 HP	Beacon #	KIT04-009G	Patton's #	40-03-007G
Beacon #	Patton's #	Description		Quantity
609811001	50-01-006	Air Valve Set 10-15 HPVG		3
609750526	50-11-001	Unloader Piston Set 1-15 HPG		3



Replacement Parts

1.1.2 G Series

D. Gasket Kits

1 HP	Beacon #	KIT05-001G	Patton's #	40-04-001G
Beacon #	Patton's #	Description	Quantity	
609750181	50-02-001	Air Valve Packing 1 HPG	1	
609754632	50-07-001	Cylinder Head Packing 1 HPG	1	
2 HP	Beacon #	KIT05-002G	Patton's #	40-04-002G
Beacon #	Patton's #	Description	Quantity	
609751061	50-02-003	Air Valve Packing 2-7.5 HPG	1	
609751063	50-07-003	Cylinder Head Packing 2-7.5 HPG	1	
609752283	50-08-001	Oil Seal 2-3 HPG	1	
3 HP	Beacon #	KIT05-003G	Patton's #	40-04-003G
Beacon #	Patton's #	Description	Quantity	
609751061	50-02-003	Air Valve Packing 2-7.5 HPG	2	
609751063	50-07-003	Cylinder Head Packing 2-7.5 HPG	2	
609752283	50-08-001	Oil Seal 2-3 HPG	1	
5 HP	Beacon #	KIT05-004G	Patton's #	40-04-004G
Beacon #	Patton's #	Description	Quantity	
609751061	50-02-003	Air Valve Packing 2-7.5 HPG	2	
609751063	50-07-003	Cylinder Head Packing 2-7.5 HPG	2	
609828000	50-08-002	Oil Seal 5-10 HPG	1	
7.5 HP	Beacon #	KIT05-005G	Patton's #	40-04-005G
Beacon #	Patton's #	Description	Quantity	
609751061	50-02-003	Air Valve Packing 2-7.5 HPG	3	
609751063	50-07-003	Cylinder Head Packing 2-7.5 HPG	3	
609828000	50-08-002	Oil Seal 5-10 HPG	1	
10 HP	Beacon #	KIT05-006G	Patton's #	40-04-006G
Beacon #	Patton's #	Description	Quantity	
609812000	50-02-006	Air Valve Packing 10-15 HPVG	2	
609814000	50-07-005	Cylinder Head Packing 10-15 HPVG	2	
609828000	50-08-002	Oil Seal 5-10 HPG	1	
15 HP	Beacon #	KIT05-007G	Patton's #	40-04-007G
Beacon #	Patton's #	Description	Quantity	
609812000	50-02-006	Air Valve Packing 10-15 HPVG	3	
609814000	50-07-005	Cylinder Head Packing 10-15 HPVG	3	
609895000	50-08-003	Oil Seal 15-20 HPVG	1	



Replacement Parts

1.1.3 Recip Pump Parts

Note: Refer to your system's operation and maintenance manual to identify parts.

Beacon #	Patton's #	Description
609752073	50-01-001	Air Valve Assembly 1 HPG
609720000	50-01-002	Air Valve Assembly 1 HPV
609811001	50-01-006	Air Valve Assembly 10-15 HPVG
609757305	50-01-007	Air Valve Assembly 20 HPV
609731000	50-01-004	Air Valve Assembly 2-3 HPV
609752290	50-01-003	Air Valve Assembly 2-7.5 HPG
609710000	50-01-005	Air Valve Assembly 5-7.5 HPV
609740000	50-02-005	Air Valve Packing 5-7.5 HPV
609750181	50-02-001	Air Valve Packing 1 HPG
609698000	50-02-002	Air Valve Packing 1 HPV
609812000	50-02-006	Air Valve Packing 10-15 HPVG
609757306	50-02-007	Air Valve Packing 20 HPV
609727000	50-02-004	Air Valve Packing 2-3 HPV
609751061	50-02-003	Air Valve Packing 2-7.5 HPG
609805000	50-03-005	Bearing Box Packing 10 HPV
609683000	50-03-001	Bearing Box Packing 1-2 HPV 1 HPG
609790000	50-03-006	Bearing Box Packing 15-20 HPV
609670000	50-03-002	Bearing Box Packing 3 HPV
609666000	50-03-003	Bearing Box Packing 5HPV
609712000	50-03-004	Bearing Box Packing 7.5 HPV
609741143	50-04-005	Conn Rod Assembly 10-15 HPG
609751625	50-04-006	Conn Rod Assembly 10-15 HPV
609715000	50-04-001	Conn Rod Assembly 1HPVG
609757293	50-04-007	Conn Rod Assembly 20 HPV
609752277	50-04-002	Conn Rod Assembly 2-3 HPG
609721000	50-04-003	Conn Rod Assembly 2-3 HPV
609702000	50-04-004	Conn Rod Assembly 5-7.5 HPVG
609711000	50-05-003	Crank Shaft Ball Bearing 2,3,7.5,10 HPV 7.5-10 HPG
609691000	50-05-001	Crank Shaft Ball Bearing 1 HPVG
609664000	50-05-002	Crank Shaft Ball Bearing 1-3 HPVG
609655900	50-05-007	Crank Shaft Ball Bearing 15 HPVG
609890000	50-05-008	Crank Shaft Ball Bearing 15-20 HPVG
609751979	50-05-005	Crank Shaft Ball Bearing 5 HPG

1.1.3 Recip Pump Parts (Continued)

Note: Refer to your system's operation and maintenance manual to identify parts.

Beacon #	Patton's #	Description
609657000	50-05-006	Crank Shaft Ball Bearing 5 HPV
609706000	50-05-004	Crank Shaft Ball Bearing 5 HPVG
609752288	50-06-002	Crankcase Element 2-15 HPG
609750901	50-06-001	Crankcase Element 1 HPG
609823000	50-06-003	Crankcase Element 20 HPV
609658600	50-06-004	Crankcase Element 1-15 HPV
609752071	50-13-002	Cylinder 1 HPG
609695000	50-13-001	Cylinder 1 HPV
609810000	50-13-006	Cylinder 10-15 HPVG
609757304	50-13-007	Cylinder 20 HPV
609726000	50-13-003	Cylinder 2-3 HPV
609752281	50-13-004	Cylinder 2-7.5 HPG
609707000	50-13-005	Cylinder 5-7.5 HPV
609754632	50-07-001	Cylinder Head Packing 1 HPG
609699000	50-07-002	Cylinder Head Packing 1 HPV
609814000	50-07-005	Cylinder Head Packing 10-15 HPVG
609757308	50-07-006	Cylinder Head Packing 20 HPV
609751063	50-07-003	Cylinder Head Packing 2-7.5 HPG
609730000	50-07-004	Cylinder Head Packing 2-7.5 HPV
609753607	50-14-002	Cylinder Head U Type 1 HPG
609700000	50-14-001	Cylinder Head U Type 1 HPV
609790500	50-14-006	Cylinder Head U Type 10-15 HPVG
609759309	50-14-007	Cylinder Head U Type 20 HPV
609729000	50-14-003	Cylinder Head U Type 2-3 HPV
609752262	50-14-004	Cylinder Head U Type 2-7.5 HPG
609708000	50-14-005	Cylinder Head U Type 5-7.5 HPV
609816000	50-15-002	Head Bolt (M12x1.25x55) 10-15 HPV / 1-15 HPG
609668000	50-15-001	Head Bolt 1-7.5 HPV
609828000	50-08-002	Oil Seal 10 HPV 5-10 HPG
609895000	50-08-003	Oil Seal 15-20 HPVG
609752283	50-08-001	Oil Seal 2-3 HPG
609697000	50-17-001	Piston Pin 1 HPVG
609808000	50-17-004	Piston Pin 10-15 HPVG
609757299	50-17-005	Piston Pin 20 HPV



Replacement Parts

1.1.3 Recip Pump Parts (Continued)

Note: Refer to your system's operation and maintenance manual to identify parts.

Beacon #	Patton's #	Description
609724000	50-17-002	Piston Pin 2-3 HPV / 2-7.5 HPG
609736000	50-17-003	Piston Pin 5-7.5 HPV
609725000	50-09-004	Ring Set 2-3 HPV
609752070	50-09-001	Ring Set 1 HPG
609717000	50-09-002	Ring Set 1 HPV
609741141	50-09-006	Ring set 10-15 HPG (Before Feb 09)
609742059	50-09-006-001	Ring Set 10-15 HPG (After Feb 09)
609809000	50-09-007	Ring Set 10-15 HPV
609757300	50-09-008	Ring set 20 HPV
609752280	50-09-003	Ring set 2-7.5 HPG
609737000	50-09-005	Ring Set 5-7.5 HPV
609688000	50-10-001	Unloader Bushing 1-15 HPV
609757315	50-10-002	Unloader Bushing 20 HPV
609661000	50-18-001	Unloader Bushing Packing 1-15 HPV
609757314	50-18-002	Unloader Bushing Packing 20 HPV
609750526	50-10-003	Unloader Bushing Set 1-15 HPG
609818000	50-11-003	Unloader Piston 10-15 HPV (Plastic)
609686000	50-11-002	Unloader Piston 1-7.5 HPV
609757312	50-11-004	Unloader Piston 20 HPV
609750526	50-11-001	Unloader Piston Set 1-15 HPG
609685000	50-12-001	Unloader Spring 1-15 HPV
609817000	50-12-001	Unloader Spring 10-15 HPV
609757311	50-12-003	Unloader Spring 20 HPV
609696000	50-16-001	Piston 1 HPV
609723000	50-16-002	Piston 2-3 HPV
609709000	50-16-003	Piston 5-7.5 HPV
609741381*	50-16-004	Piston 10-15 HPG (15 HP Side Cylinders) (Use Ring Set 50-09-006-001)
609741142*	50-16-005	Piston 15 HPG (15 HP Middle Cylinders) (Use Ring Set 50-09-006-001)
609757298	50-16-007	Piston 20 HPV
609807000*	50-16-008	Piston 10-15 HPV (15 HP Side Cylinders) Includes Ring Set
609892000*	50-16-009	Piston 15 HPV (15 HP Center Cylinders) Includes Ring Set

* Obsolete piston (Before Feb 09), must replace with new style piston and rings, Pistons 50-16-004 and 50-16-005 are the new style pistons (After Feb 09)



Replacement Parts

1.2 Replacement Pumps

1.2.1 Conversion of V-Series to G-Series

Beacon Kit #	Patton's #	Description
KIT09-050	40-08-001	1 HP Oil-less bare pump 0.75OU-9.5CGH
KIT09-051	40-08-002	2 HP Oil-less bare pump 1.5OU-9.5CGH
KIT09-052	40-08-003	3 HP Oil-less bare pump 2.2OU-9.5CGH
KIT09-053	40-08-004	5 HP Oil-less bare pump 3.7OU-9.5CGH
KIT09-054	40-08-005	7.5 HP Oil-less bare pump 5.5OU-9.5CGH
KIT09-055	40-08-006	10 HP Oil-less bare pump 7.5OU-8.5CG2H
KIT09-056	40-08-007	15 HP Oil-less bare pump 11OU-8.5CG2H
N/A	N/A	20 HP Oil-less bare pump 15OU-7CVH

1.2.2 Reciprocating Bare Pumps

Beacon #	Patton's #	Description
COM08-001	01-01-001	1 HP Oil-less bare pump 0.75OU-9.5CGH
COM08-002	01-01-002	2 HP Oil-less bare pump 1.5OU-9.5CGH
COM01-003	01-01-003	3 HP Oil-less bare pump 2.2OU-9.5CGH
COM01-005	01-01-005	5 HP Oil-less bare pump 3.7OU-9.5CGH
COM01-007	01-01-007	7.5 HP Oil-less bare pump 5.5OU-9.5CGH
COM01-010	01-01-010	10 HP Oil-less bare pump 7.5OU-8.5CG2H
COM01-015	01-01-015	15 HP Oil-less bare pump 11OU-8.5CG2H
COM01-020	01-01-020	20 HP Oil-less bare pump 15OU-7CVH

1.2.3 Scroll Bare Pumps

Beacon #	Patton's #	Description
COM07-003	01-02-003	3 HP Scroll Oil-less bare compressor SRL-2.2CUI
COM07-007	01-02-005	7.5 HP Scroll Oil-less bare compressor SRL-5.5CUI



Replacement Parts

1.3 Lifeline® Medical

1.3.1 Lifeline® Reciprocating

A. Replacement Filter Elements V Series (S/N 6718112 or higher)

Duplex										
Inlet		Qty	Crankcase	Qty	Prefilter		Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #		Beacon #	Patton's #	
1-5 HP Tank Mount										
ELM 01 005	09-11-001	1	609658600	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
7.5 HP Tank Mount, Modular, SPC										
ELM 01 005	09-11-001	2	609658600	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
10 HP Tank Mount, Modular, SPC										
ELM 01 005	09-11-001	2	609658600	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
15 HP Tank Mount, Modular, SPC										
ELM 01 006	09-11-002	2	609658600	4	ELM 22 002	09-12-051	2	ELM 22 002	09-12-051	2
20 HP Tank Mount, Modular, SPC										
ELM 01 006	09-11-002	2	609823000	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
Triplex										
Inlet		Qty	Crankcase	Qty	Prefilter		Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #		Beacon #	Patton's #	
7.5 HP Modular, SPC										
ELM 01 005	09-11-001	3	609658600	3	ELM 22 002	09-12-051	2	ELM 22 002	09-12-051	2
10 HP Modular, SPC										
ELM 01 005	09-11-001	3	609658600	3	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
15 HP Modular, SPC										
ELM 01 006	09-11-002	3	609658600	3	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
20 HP Modular, SPC										
ELM 01 006	09-11-002	3	609823000	6	ELM 22 005	09-12-053	2	ELM 22 005	09-12-053	2



Replacement Parts

1.3.1 Lifeline® Reciprocating

A. Replacement Filter Elements V Series(S/N 6718112 or higher)

Quadruplex										
Inlet		Qty	Crankcase	Qty	Prefilter		Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #		Beacon #	Patton's #	
7.5 HP Modular, SPC										
ELM 01 005	09-11-001	4	609658600	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
10 HP Modular, SPC										
ELM 01 005	09-11-001	4	609658600	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
15 HP Modular, SPC										
ELM 01 006	09-11-002	4	609658600	4	ELM 22 005	09-12-053	2	ELM 22 005	09-12-053	2
20 HP Modular, SPC										
ELM 01 006	09-11-002	4	609823000	8	ELM 22 006	09-12-054	2	ELM 22 006	09-12-054	2



Replacement Parts

1.3.1 Lifeline® Reciprocating

B. Replacement Filter Elements G Series

Duplex										
Inlet		Qty	Crankcase	Qty	Prefilter		Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #		Beacon #	Patton's #	
1 HP Tank Mount										
ELM 01 005	09-11-001	2	609750901	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
2-5 HP Tank Mount										
ELM 01 005	09-11-001	2	609752288	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
7.5 HP Tank Mount, Modular, SPC										
ELM 01 005	09-11-001	2	609752288	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
10 HP Tank Mount, Modular, SPC										
ELM 01 005	09-11-001	2	609752288	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
15 HP Tank Mount, Modular, SPC										
ELM 01 006	09-11-002	2	609752288	2	ELM 22 002	09-12-051	2	ELM 22 002	09-12-051	2
20 HP Tank Mount, Modular, SPC										
ELM 01 006	09-11-002	2	609823000	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
Triplex										
Inlet		Qty	Crankcase	Qty	Prefilter		Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #		Beacon #	Patton's #	
7.5 HP Modular, SPC										
ELM 01 005	09-11-001	3	609752228	3	ELM 22 002	09-12-051	2	ELM 22 002	09-12-051	2
10 HP Modular, SPC										
ELM 01 005	09-11-001	3	609752228	3	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
15 HP Modular, SPC										
ELM 01 006	09-11-002	3	609752228	3	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
20 HP Modular, SPC										
ELM 01 006	09-11-002	3	609823000	6	ELM 22 005	09-12-053	2	ELM 22 005	09-12-053	2

Note: If your unit has a serial number higher than 156300, it is equipped with Atlas Copco brand filters.



Replacement Parts

1.3.1 Lifeline® Reciprocating

B. Replacement Filter Elements G Series (Continued)

Quadruplex											
Inlet		Qty	Crankcase	Qty	Prefilter			Qty	Afterfilter		Qty
Beacon #	Patton's #				Beacon #	Patton's #	Beacon #		Patton's #		
7.5 HP Modular, SPC											
ELM 01 005	09-11-001	4	609752228	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2	
10 HP Modular, SPC											
ELM 01 005	09-11-001	4	609752228	4	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2	
15 HP Modular, SPC											
ELM 01 006	09-11-002	4	609752228	4	ELM 22 005	09-12-053	2	ELM 22 005	09-12-053	2	
20 HP Modular, SPC											
ELM 01 006	09-11-002	4	609823000	8	ELM 22 006	09-12-054	2	ELM 22 006	09-12-054	2	

Note: If your unit has a serial number higher than 156300, it is equipped with Atlas Copco brand filters.



Replacement Parts

1.3.1 Lifeline® Reciprocating

C. Replacement Filter Kits

V Series

1-5 HP DPX	Beacon #	KIT 22 001	Patton's #	40-05-001V
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		1
609658600	50-06-004	Crankcase Filter		2
ELM22-001	09-12-050	Prefilter/Afterfilter		4
7.5-10 HP DPX	Beacon #	KIT 22 002	Patton's #	40-05-003V
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		2
609658600	50-06-004	Crankcase Filter		2
ELM22-001	09-12-050	Prefilter/Afterfilter		4
15 HP DPX	Beacon #	KIT 22 003	Patton's #	40-05-004V
Beacon #	Patton's #	Description		Quantity
ELM01-006	09-11-002	Inlet Filter		2
609658600	50-06-004	Crankcase Filter		2
ELM22-002	09-12-051	Prefilter/Afterfilter		4
20 HP DPX	Beacon #	KIT 22 004	Patton's #	40-05-005V
Beacon #	Patton's #	Description		Quantity
ELM01-006	09-11-002	Inlet Filter		2
609823000	50-06-003	Crankcase Filter		4
ELM22-003	09-12-052	Prefilter/Afterfilter		4
7.5 HP TPX	Beacon #	KIT 22 005	Patton's #	40-05-006V
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		3
609658600	50-06-003	Crankcase Filter		3
ELM22-002	09-12-051	Prefilter/Afterfilter		4
10 HP TPX	Beacon #	KIT 22 006	Patton's #	40-05-007V
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		3
609658600	50-06-004	Crankcase Filter		3
ELM22-003	09-12-052	Prefilter/Afterfilter		4



Replacement Parts

1.3.1 Lifeline® Reciprocating

C. Replacement Filter Kits (Continued)

15 HP TPX	Beacon #	KIT 22 007	Patton's #	40-05-008V
Beacon #	Patton's #	Description	Quantity	
ELM01-006	09-11-002	Inlet Filter	3	
609658600	50-06-004	Crankcase Filter	3	
ELM22-003	09-12-052	Prefilter/Afterfilter	4	
20 HP TPX	Beacon #	KIT 22 008	Patton's #	40-05-009V
Beacon #	Patton's #	Description	Quantity	
ELM01-006	09-11-002	Inlet Filter	3	
609823000	50-06-003	Crankcase Filter	6	
ELM22-005	09-12-053	Prefilter/Afterfilter	4	
7.5-10 HP QPX	Beacon #	KIT 22 009	Patton's #	40-05-010V
Beacon #	Patton's #	Description	Quantity	
ELM01-005	09-11-001	Inlet Filter	4	
609658600	50-06-004	Crankcase Filter	4	
ELM22-003	09-12-052	Prefilter/Afterfilter	4	
15 HP QPX	Beacon #	KIT 22 010	Patton's #	40-05-011V
Beacon #	Patton's #	Description	Quantity	
ELM01-006	09-11-002	Inlet Filter	4	
609658600	50-06-004	Crankcase Filter	4	
ELM22-005	09-12-053	Prefilter/Afterfilter	4	
20 HP QPX	Beacon #	KIT 22 011	Patton's #	40-05-012V
Beacon #	Patton's #	Description	Quantity	
ELM01-006	09-11-002	Inlet Filter	4	
609823000	50-06-003	Crankcase Filter	8	
ELM22-006	09-12-054	Prefilter/Afterfilter	4	



Replacement Parts

1.3.1 Lifeline® Reciprocating

C. Replacement Filter Kits (Continued)

G Series

1 HP DPX	Beacon #	KIT 22 001G	Patton's #	40-05-001G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		1
609750901	50-06-001	Crankcase Filter		2
ELM22-001	09-12-050	Prefilter/Afterfilter		4
2-5 HP DPX	Beacon #	KIT 22 001G-001	Patton's #	40-05-002G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		1
609752288	50-06-002	Crankcase Filter		2
ELM22-001	09-12-050	Prefilter/Afterfilter		4
7.5-10 HP DPX	Beacon #	KIT 22 002G	Patton's #	40-05-003G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		2
609752288	50-06-002	Crankcase Filter		2
ELM22-001	09-12-050	Prefilter/Afterfilter		4
15 HP DPX	Beacon #	KIT 22 003G	Patton's #	40-05-004G
Beacon #	Patton's #	Description		Quantity
ELM01-006	09-11-002	Inlet Filter		2
609752288	50-06-002	Crankcase Filter		2
ELM22-002	09-12-051	Prefilter/Afterfilter		4
7.5 HP TPX	Beacon #	KIT 22 005G	Patton's #	40-05-006G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		3
609752288	50-06-002	Crankcase Filter		3
ELM22-002	09-12-051	Prefilter/Afterfilter		4
10 HP TPX	Beacon #	KIT 22 006G	Patton's #	40-05-007G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		3
609752288	50-06-002	Crankcase Filter		3
ELM22-003	09-12-052	Prefilter/Afterfilter		4

Note: If your unit has a serial number higher than 156300, it is equipped with Atlas Copco brand filters.



Replacement Parts

1.3.1 Lifeline® Reciprocating

C. Replacement Filter Kits (Continued)

G Series (Continued)

15 HP TPX	Beacon #	KIT 22 007G	Patton's #	40-05-008G
Beacon #	Patton's #	Description		Quantity
ELM01-006	09-11-002	Inlet Filter		3
609752288	50-06-002	Crankcase Filter		3
ELM22-003	09-12-052	Prefilter/Afterfilter		4
7.5-10 HP QPX	Beacon #	KIT 22 009G	Patton's #	40-05-010G
Beacon #	Patton's #	Description		Quantity
ELM01-005	09-11-001	Inlet Filter		4
609752288	50-06-002	Crankcase Filter		4
ELM22-003	09-12-052	Prefilter/Afterfilter		4
15 HP QPX	Beacon #	KIT 22 010G	Patton's #	40-05-011G
Beacon #	Patton's #	Description		Quantity
ELM01-006	09-11-002	Inlet Filter		4
609752288	50-06-002	Crankcase Filter		4
ELM22-005	09-12-053	Prefilter/Afterfilter		4

Note: If your unit has a serial number higher than 156300, it is equipped with Atlas Copco brand filters.



Replacement Parts

1.3.2 Lifeline® Scroll

A. Replacement Inlet Filter Elements (For units with serial number 188378 and higher)

Duplex									
HP	Inlet		Qty	Prefilter		Qty	Afterfilter		Qty
	Beacon #	Patton's #		Beacon #	Patton's #		Beacon #	Patton's #	
2-7.5	ELM 01 005	09-11-001	2	ELM 22 001	09-12-050	2	ELM 22 001	09-12-050	2
10-15	ELM 01 006	09-11-002	2	ELM 22 002	09-12-051	2	ELM 22 002	09-12-051	2
Triplex									
HP	Inlet		Qty	Prefilter		Qty	Afterfilter		Qty
	Beacon #	Patton's #		Beacon #	Patton's #		Beacon #	Patton's #	
10-15	ELM 01 006	09-11-002	3	ELM 22 003	09-12-052	2	ELM 22 003	09-12-052	2
Quadruplex									
HP	Inlet		Qty	Prefilter		Qty	Afterfilter		Qty
	Beacon #	Patton's #		Beacon #	Patton's #		Beacon #	Patton's #	
10-15	ELM 01 006	09-11-002	4	ELM 22 005	09-12-053	2	ELM 22 005	09-12-053	2

B. Replacement Filter Kits (For units with serial number 188378 and higher)

2-7.5 HP Scroll DPX	Beacon #	KIT 22 012	Patton's #	40-05-013
Beacon #	Patton's #	Description		Quantity
ELM 01 005	09-11-001	Inlet Filter		2
ELM 22 001	09-12-050	Prefilter/Afterfilter		4
10-15 HP Scroll DPX	Beacon #	KIT 22 013	Patton's #	40-05-014
Beacon #	Patton's #	Description		Quantity
ELM 01 006	09-11-002	Inlet Filter		2
ELM 22 002	09-12-051	Prefilter/Afterfilter		4
10-15 HP Scroll TPX	Beacon #	KIT 22 014	Patton's #	40-05-015
Beacon #	Patton's #	Description		Quantity
ELM 01 006	09-11-002	Inlet Filter		3
ELM 22 003	09-12-052	Prefilter/Afterfilter		4
10-15 HP Scroll QPX	Beacon #	KIT 22 015	Patton's #	40-05-016
Beacon #	Patton's #	Description		Quantity
ELM 01 006	09-11-002	Inlet Filter		4
ELM 22 005	09-12-053	Prefilter/Afterfilter		4



Replacement Parts

2.0 Vacuum

2.1 Oil-less Rotary Vane Vacuum-Becker Pump

1.5-2 HP			
Beacon #	Patton's #	Description	Qty/Pump
VAN01-001	45-01-014	Carbon Vanes - 1.5 HP (Model VT-4.25)	Set of 7
VAN01-003	45-01-015	Carbon Vanes - 1.5 HP (Model KVT-2.60)	Set of 4
VAN01-002	45-01-007	Carbon Vanes - 2 HP (Model VT-4.40)	Set of 7
ELM12-001	45-02-012	Filter Element	1
GKT11-001	45-03-010	Inlet Housing Gasket 1.5-2 HP	1
3 HP			
Beacon #	Patton's #	Description	Qty/Pump
VAN01-007	45-01-019	Carbon Vanes - 3 HP (Model KVT-3.60)	Set of 4
ELM12-002	45-02-031	Filter Element	1
ELM13-001	45-02-033	Filter Element	1
GKT11-002	45-03-011	Inlet Housing Gasket	1
GRZ01-001	43-02-006	Roller Bearing Grease Tube	1
5 & 7.5 HP			
Beacon #	Patton's #	Description	Qty/Pump
VAN01-004	45-01-016	Carbon Vanes - 5 HP (Model KVT-3.10)	Set of 4
VAN01-005	45-01-017	Carbon Vanes - 7.5 HP (Model KVT-3.14)	Set of 4
ELM12-002	45-02-031	Filter Element	2
ELM13-002	45-02-034	Filter Element	1
GKT11-003	45-03-012	Inlet Housing Gasket 5 & 7.5 HP	1
GRZ01-001	43-02-006	Roller Bearing Grease Tube	1
10 HP			
Beacon #	Patton's #	Description	Qty/Pump
VAN01-006	45-01-006	Carbon Vanes (Model VTLF-250)	Set of 5
ELM12-003	45-02-032	Filter Element	1
ELM13-003	45-02-008	Filter Element	2
GKT11-004	45-03-013	Inlet Housing Gasket	1
GRZ01-001	43-02-006	Roller Bearing Grease Tube	1

2.0 Vacuum

2.2 Oil-less Rotary Vane Vacuum-Rietschle Pump

1.5, 2, (small) 3 HP				
Beacon #	Patton's #	Description	Pump Model	Qty/Pump
VAN03-001	45-01-008	Carbon Vanes - 1.5 HP	VLT-25	6 EA
VAN03-002	45-01-009	Carbon Vanes - 2 HP	VLT-40	7 EA
VAN03-003	45-01-010	Carbon Vanes - 3 HP	VLT-60	7 EA
ELM12-013	45-02-013	Inlet Filter Element 1.5 HP	VLT-25	1
ELM12-014	45-02-039	Inlet Filter Element 2 HP	VLT-40	1
ELM12-014	45-02-039	Inlet Filter Element 3 HP	VLT-60	1
(large) 3, 5 & 7.5 HP				
Beacon #	Patton's #	Description	Pump Model	Qty/Pump
VAN03-004	45-01-011	Carbon Vanes - 3 HP	VTA-60	4 EA
VAN03-005	45-01-012	Carbon Vanes - 5 HP	VTA-100	4 EA
VAN03-006	45-01-013	Carbon Vanes - 7.5 HP	VTA-140	4 EA
ELM12-015	45-02-040	Inlet Filter Element - 3 HP	VTA-60	1
ELM12-015	45-02-040	Inlet Filter Element - 5 HP	VTA-100	2
ELM12-015	45-02-040	Inlet Filter Element - 7.5 HP	VTA-140	2
GKT13-001	45-02-041	Inlet Filter Element Gasket - 3 HP	VTA-60	1
GKT13-001	45-02-041	Inlet Filter Element Gasket -5 HP	VTA-100	2
GKT13-001	45-02-041	Inlet Filter Element Gasket - 7.5 HP	VTA-140	2
CPL12-001	45-04-006	Coupling Isolator	VTA-60/100/140	8
RNG06-001	45-04-001	Coupling Locking Ring	VTA-60/100/140	8
GRS01-006	43-02-004	Kluber Petamo GY 193 Grease Tube	VTA-60/100/140	1



Replacement Parts

2.0 Vacuum

2.3 Lubricated Rotary Vane Vacuum-Rietschle Pump

1.5/2/3 HP VCE 25/40/60			
Beacon #	Patton's #	Description	Qty/Pump
ELM12-004	45-02-014	Intake Filter (1.5 HP)	1
ELM12-005	45-02-015	Intake Filter (2 HP)	1
ELM12-006	45-02-016	Intake Filter (3 HP)	1
KIT19-001	45-02-001	Exhaust Filter Kit (1.5 HP)	1
KIT19-002	45-02-024	Exhaust Filter Kit (2 HP)	1
KIT19-003	45-02-024	Exhaust Filter Kit (3 HP)	1
ELM15-001	45-02-030	Gas Ballast Filter Element	1
5/7.5/10 HP Version 1 VCEH 100/160/250			
Beacon #	Patton's #	Description	Qty/Pump
ELM12-007	45-02-017	Intake Filter (5 HP)	1
ELM12-008	45-02-018	Intake Filter (7.5 HP)	1
ELM12-009	45-02-019	Intake Filter (10 HP)	1
KIT19-004	45-02-025	Exhaust Filter Kit (5 HP)	1
KIT19-005	45-02-026	Exhaust Filter Kit (7.5 HP)	1
KIT19-006	45-02-010	Exhaust Filter Kit (10 HP)	1
ELM15-001	45-02-030	Gas Ballast Filter Element (5 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (7.5 & 10 HP)	1
15/20/25 HP Version 1 CLFEH 341/501/651			
Beacon #	Patton's #	Description	Qty/Pump
ELM12-010	45-02-020	Intake Filter (15 HP)	4
ELM12-010	45-02-020	Intake Filter (20 HP)	6
ELM12-010	45-02-020	Intake Filter (25 HP)	5
KIT19-007	45-02-027	Exhaust Filter Kit (15 HP)	1
KIT19-008	45-02-028	Exhaust Filter Kit (20 HP)	1
KIT19-009	45-02-029	Exhaust Filter Kit (25 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (15 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (20 & 25 HP)	2



Replacement Parts

2.0 Vacuum

2.3 Lubricated Rotary Vane Vacuum-Rietschle Pump (Continued)

5/7.5/10 HP Version 2 VC 150/200/300			
Beacon #	Patton's #	Description	Qty/Pump
ELM12-007	45-02-017	Intake Filter (5 HP)	1
ELM12-008	45-02-018	Intake Filter (7.5 HP)	1
ELM12-009	45-02-019	Intake Filter (10 HP)	1
KIT19-004	45-02-025	Exhaust Filter Kit (5 HP)	1
KIT19-005	45-02-026	Exhaust Filter Kit (7.5 HP)	4
KIT19-006	45-02-010	Exhaust Filter Kit (10 HP)	7
ELM15-001	45-02-030	Gas Ballast Filter Element (5 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (7.5 & 10 HP)	1
15/20/25 HP Version 2 VC 400/500/700			
Beacon #	Patton's #	Description	Qty/Pump
KIT18-001	45-02-060	Intake Filter (15 HP)	1
KIT18-002	45-02-022	Intake Filter (20 HP)	1
KIT18-002	45-02-022	Intake Filter (25 HP)	1
KIT19-007	45-02-027	Exhaust Filter Kit (15 HP)	1
KIT19-008	45-02-028	Exhaust Filter Kit (20 HP)	1
KIT19-008	45-02-028	Exhaust Filter Kit (25 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (15 HP)	1
ELM15-002	45-02-011	Gas Ballast Filter Element (20 & 25 HP)	2

Rietschle Parts				
Beacon #	Patton's #	Description	Pump Model	Qty/Pump
CPL12-001	45-04-006	Rubber Coupling	VCEH160-250 LVAC	8
		Rubber Coupling	VC-200 LVAC	8
		Rubber Coupling	VC-300 LVAC	8
		Rubber Coupling	VTA-60 DVAC	8
		Rubber Coupling	VTA-100 DVAC	8
		Rubber Coupling	VTA-140 DVAC	8
		Rubber Coupling	SMV-160 DYNAMIC	20
		Rubber Coupling	SMV-300 DYNAMIC	20
		Rubber Coupling	SMV-500 DYNAMIC	30
CPL12-002	45-04-007	Rubber Coupling	CLFEH341,501,631 LVAC	12
CPL12-003	45-04-008	Rubber Coupling	VCE25,40,60, 100 LVAC	4
CPL12-004	45-04-009	Coupling Insert	VC-100/150	1



Replacement Parts

2.0 Vacuum

2.3 Lubricated Rotary Vane Vacuum-Rietschle Pump (Continued)

Rietschle Parts				
Beacon #	Patton's #	Description	Pump Model	Qty/Pump
ELM12-004	45-02-014	Intake Filter	(1.5 HP) VCE-25	1
ELM12-005	45-02-015	Intake Filter	(2 HP) VCE-40	1
ELM12-006	45-02-016	Intake Filter	(3 HP) VCE-60	1
ELM12-007	45-02-017	Intake Filter	(5 HP) VCEH-100	1
ELM12-008	45-02-018	Intake Filter	(7.5 HP) VCEH-160 VC-200	1
ELM12-009	45-02-019	Intake Filter	(10 HP) VCEH-250 VC-300	1
ELM12-010	45-02-020	Inlet Filter	CLFEH-341	4
		Inlet Filter	CLFEH-501	6
		Inlet Filter	CLFEH-631	5
ELM12-011	45-02-037	Inlet Filter Element	10HP SMV-160	1
		Inlet Filter Element	15HP SMV-300	1
ELM12-012	45-02-038	Inlet Filter Element	25HP SMV-500	1
ELM12-014	45-02-039	Inlet Filter Element	2HP VLT-40 DVAC	1
		Inlet Filter Element	3HP VLT-60 DVAC	1
ELM12-015	45-02-040	Inlet Filter Element	Minivac VTA-60	1
		Inlet Filter Element	VTA-100	2
		Inlet Filter Element	VTA-140	2
ELM15-001	45-02-030	Gas Ballast Filter Element	LVAC 1.5 - 5HP	1
ELM15-002	45-02-011	Gas Ballast Filter Element	LVAC 7.5 - 25 HP	1
GKT13-001	45-02-041	Inlet Filter Element Gasket	VTA-60	1
		Inlet Filter Element Gasket	VTA-100	2
		Inlet Filter Element Gasket	VTA-140	2
GRS01-005	43-02-002	Petamo GY193 Cartridge		1
		Grease 400G Cartridge		1
GRS01-006	43-02-004	50 Grams Petamo GY193 Small Grease Gun W/Grease		1
RNG06-002	45-04-002	Coupling Locking Ring	CLFEH-501 LVAC	12
		Coupling Locking Ring	CLFEH-631 LVAC	12
RNG06-003	45-02-003	Coupling Locking Ring	CLFEH-3	1
VAN03-001	45-01-008	Carbon Vanes	1.5 HP VLT-25 DVAC	6
VAN03-002	45-01-005	Carbon Vanes	2 HP VLT-40 2HP DVAC	7
VAN03-003	45-01-010	Carbon Vanes	3 HP VLT-60 3HP DVAC	7
VAN03-004	45-01-011	Carbon Vanes	3 HP VTA-60 DVAC	4
VAN03-005	45-01-012	Carbon Vanes	5 HP VTA-100 DVAC	4
VAN03-006	45-01-013	Carbon Vanes	7.5 HP VTA-140 DVAC	4



Replacement Parts

2.0 Vacuum

2.3 Lubricated Rotary Vane Vacuum-Rietschle Pump (Continued)

Rietschle Parts				
Beacon #	Patton's #	Description	Pump Model	Qty/Pump
RNG06-001	45-04-001	Coupling Locking Ring	VCE-25 LVAC	4
		Coupling Locking Ring	VCE-40 LVAC	4
		Coupling Locking Ring	VCE-60 LVAC	4
		Coupling Locking Ring	VCEH-100 LVAC	4
		Coupling Locking Ring	VCEH-160 LVAC	8
		Coupling Locking Ring	VCEH-250 LVAC	8
		Coupling Locking Ring	VC-200 LVAC	8
		Coupling Locking Ring	VC-300 LVAC	8
		Coupling Locking Ring	VTA-100 DVAC	8
		Coupling Locking Ring	VTA-60 DVAC	8
		Coupling Locking Ring	VTA-140 DVAC	8
		Coupling Locking Ring	SMV-160 DYNAMIC	20
		Coupling Locking Ring	SMV-300 DYNAMIC	20
		Coupling Locking Ring	SMV-500 DYNAMIC	30
OIL01-006	43-01-006	Synthetic PAO Claw Gear Oil	ISO-150	1
KIT19-001	45-02-001	Exhaust Filter Kit	1.5HP VCE-25 LVAC	1
KIT19-002		**Obsolete** Use Kit19-003		1
KIT19-003	45-02-024	Exhaust Filter Kit	2-3HP VCE-40 LVAC	1
		Exhaust Filter Kit	2-3HP VCE-60 LVAC	1
KIT19-004	45-02-025	Exhaust Filter Kit	5HP VCEH-100 LVAC	1
KIT19-005	45-02-026	Exhaust Filter Kit	7.5HP VCEH-160	1
		Exhaust Filter Kit	VC-200 LVAC	1
KIT19-006	45-02-010	Exhaust Filter Kit	10HP VC-300	1
		Exhaust Filter Kit	VCEH-250 LVAC	1
KIT19-007	45-02-027	Exhaust Filter Kit	15HP VC-400	1
		Exhaust Filter Kit	CLFEH-341 LVAC	1
KIT19-008	45-02-028	Exhaust Filter Kit	VC-500-700	1
		Exhaust Filter Kit	CLFEH-501 LVAC	1
KIT19-009	45-02-029	Exhaust Filter Kit	CLFEH-631 LVAC	1
KIT19-010	45-02-042	Exh Box Conv Kit	VCEH-160 W/FLR ACCESS PORTS	1
KIT19-011	45-02-043	Exh Box Conv Kit	VCEH-250 W/FLR ACCESS PORT	1
KIT19-012	45-02-044	Exh Box Conv Kit	VC-150 LVAC	1
KIT19-013	45-02-045	Exh Flr Kit	2-3HP VC-50	1
		Exh Flr Kit	VC-75 LVAC	1



Replacement Parts

3.0 Dryers

3.1 Dryer Parts

1-5 HP Duplex (Type 1 Dryer) 10-25 CFM			
Beacon#	Patton's #	Description	Quantity
ELM 22 001	09-12-050	Prefilter	2
ELM 22 001	09-12-050	Afterfilter	2
MUF 01 006	19-01-001	Purge Muffler 1/2	2
DES 02 001	40-07-002	Desiccant Kit	2
ORG 01 007	17-01-003	Poppet o-ring	4
GKT 10 005	17-01-006	Tower gasket	4
GKT 10 004	17-01-005	Canister gasket	4
GKT 10 003	17-01-004	Manifold o-ring	4
GKT 10 002	17-02-001	Orifice plate gasket	4
VAL 11 001	13-03-001	Switching valve 2	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 018	13-04-005	Diaphragm valve	2
VAL 04 029	13-08-009	Purge Control Valve 1/2"	2
7.5-10 HP Duplex, (Type 2 Dryer) 35 CFM			
Beacon #	Patton's #	Description	Quantity
ELM 22 001	09-12-050	Prefilter	2
ELM 22 001	09-12-050	Afterfilter	2
MUF 01 006	19-01-001	Purge Muffler 1/2	2
DES 01 001	40-07-001	Desiccant Kit	24 lbs.
VAL 01 014	13-02-001	Check Valve 3/4"	4
ORG 01 009	17-01-009	Tower o-ring	4
ORG 01 010	17-01-010	Canister o-ring	4
VAL 11 001	13-03-001	Switching valve 2	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 018	13-04-005	Diaphragm valve 1/2"	2
VAL 04 029	13-08-009	Purge Control Valve 1/2"	2

3.0 Dryers

3.1 Dryer parts (Continued)

15 HP Duplex, 7.5 HP Triplex (Type 2 Dryer) 55 CFM			
Beacon #	Patton's #	Description	Quantity
ELM 22 002	09-12-051	Prefilter	2
ELM 22 002	09-12-051	Afterfilter	2
MUF 01 006	19-01-001	Purge Muffler 1/2	2
DES 01 001	40-07-001	Desiccant Kit	24 lbs
VAL 01 014	13-02-001	Check Valve 3/4"	4
ORG 01 009	17-01-009	Tower o-ring	4
ORG 01 010	17-01-010	Canister o-ring	4
VAL 11 001	13-03-001	Switching valve 2	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 018	13-04-005	Diaphragm valve 1/2"	2
VAL 04 029	13-08-009	Purge Control Valve 1/2"	2
20 HP Duplex, 10 HP Triplex, 7.5 HP Quad (Type 2 Dryer) 75 CFM			
Beacon #	Patton's #	Description	Quantity
ELM 22 003	09-12-052	Prefilter	2
ELM 22 003	09-12-052	Afterfilter	2
MUF 01 007	19-01-002	Purge Muffler 3/4	2
DES 01 001	40-07-001	Desiccant Kit	24 lbs
VAL 01 014	13-02-001	Check Valve 3/4"	4
ORG 01 009	17-01-009	Tower o-ring	4
ORG 01 010	17-01-010	Canister o-ring	4
VAL 11 002	13-03-002	Switching valve 3	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 018	13-04-005	Diaphragm valve 1/2"	2
VAL 04 030	13-08-010	Purge Control Valve 3/4"	2

3.0 Dryers

3.1 Dryer parts (Continued)

15 HP Triplex, 10 HP Quad (Type 2 Dryer) 105 CFM			
Beacon #	Patton's #	Description	Quantity
ELM 22 003	09-12-052	Prefilter	2
ELM 22 003	09-12-052	Afterfilter	2
MUF 01 007	19-01-002	Purge Muffler 3/4	2
DES 01 001	40-07-001	Desiccant Kit	36 lbs
VAL 01 014	13-02-001	Check Valve 3/4"	4
ORG 01 009	17-01-009	Tower o-ring	4
ORG 01 010	17-01-010	Canister o-ring	4
VAL 11 002	13-03-002	Switching valve 3	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 018	13-04-005	Diaphragm valve 1/2"	2
VAL 04 030	13-08-010	Purge Control Valve 3/4"	2
20 HP Triplex, 15 HP Quad (Type 2 Dryer) 155 CFM			
Beacon #	Patton's #	Description	Quantity
ELM 22 005	09-12-053	Prefilter	2
ELM 22 005	09-12-053	Afterfilter	2
MUF 01 008	19-01-003	Purge Muffler 1	2
DES 01 001	40-07-001	Desiccant Kit	54 lbs
VAL 01 013	13-02-002	Check Valve 1"	4
GKT 10 008	17-01-008	Tower o-ring	4
GKT 10 007	17-01-007	Canister o-ring	4
VAL 11 003	13-03-003	Switching valve	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 020	13-04-006	Diaphragm valve 1"	2
VAL 04 031	13-08-011	Purge Control Valve 1"	2

3.0 Dryers

3.1 Dryer parts (Continued)

20 HP Quad (Type 2 Dryer) 200 CFM			
Beacon#	Patton's #	Description	Quantity
ELM 22 006	09-12-054	Prefilter	2
ELM 22 006	09-12-054	Afterfilter	2
MUF 01 008	19-01-003	Purge Muffler 1	2
DES 01 001	40-07-001	Desiccant Kit	66 lbs
VAL 01 013	13-02-002	Check Valve 1"	4
GKT 10 008	17-01-008	Tower o-ring	4
GKT 10 007	17-01-007	Canister o-ring	4
VAL 11 003	13-03-003	Switching valve	2
GAG 01 032	23-01-001	Tower pressure gauge	2
Purge valve below			
VAL 04 020	13-04-006	Diaphragm valve 1"	2
VAL 04 031	13-08-011	Purge Control Valve 1"	2

3.2 Dryer-PPC Type

Beacon #	Patton's #	Description
DES02-001	40-07-002	Desiccant Kit CBH5
DES02-002	40-07-003	Desiccant Kit CBH10
GKT10-002	17-02-001	Orifice plate gasket
4651241261	13-04-001	Diaphragm Valve 1" 20-40 CBH
4651224885	13-04-002	Diaphragm Spring 20-40 CBH
4651226697	13-05-001	Purge Poppet VAL 20-40 CBH
4651225051	13-05-002	Poppet Guide 20-40 CBH
4651198769	13-05-003	Purge Poppet Spring 20-40CBH
4651241262	13-04-003	Diaphragm VLV 50-60CBH
4651225532	13-04-004	Diaphragm Spring 50-60 CBH
4651226255	13-05-004	Purge Poppet Spring 50-60CBH
4651224756	17-03-002	Poppet Valve Spring

3.3 Desiccant

Beacon #	Patton's #	Description
DES 01 001	40-07-001	Desiccant Kit 6# Bag



Replacement Parts

3.0 Dryers

3.4 Dryer-CBH Type

CBH-5 (1-5 HP Duplex)			
Beacon #	Patton's #	Description	Quantity
GKT10-004	17-01-005	Canister o-ring	2
GKT10-005	17-01-006	Housing o-ring	2
4651224756	17-03-002	Poppet Valve Spring	2
ORG01-007	17-01-003	Poppet o-ring	2
GKT10-002	17-02-001	Poppet Valve Cover Gasket	2
GKT10-003	17-01-004	Filter Mtg Adapter o-ring	2
DES 02 001	40-07-002	Desiccant	2
GAG01-032	23-01-001	Tower Pressure Gauge	2
CBH-20 - 40			
Beacon #	Patton's #	Description	Quantity
4651241261	13-04-001	Diaphragm Valve CBH20-40 1"	4
4651224885	13-04-002	Diaphragm Valve Spring	4
4651226697	13-05-001	Poppet Valve Assembly w/o-ring	2
4651225051	13-05-002	Poppet Valve Guide	2
4651198769	13-05-003	Poppet Valve Spring	2
GKT10-004	17-01-005	Canister o-ring 20-40 CBH #129	2
GKT10-007	17-01-007	Canister o-ring 20-40 CBH #136	2
GKT10-008	17-01-008	Chamber o-ring 20-40 CBH #362	2
DES01-001	40-07-001	Desiccant DE-4, 6 lbs. (CBH-20)	2
DES01-001	40-07-001	Desiccant DE-4, 6 lbs. (CBH-25)	3
DES01-001	40-07-001	Desiccant DE-4, 6 lbs. (CBH-40)	5
GAG01-032	23-01-001	Tower Pressure Gauge	2
CBH-50 - 60			
Beacon #	Patton's #	Description	Quantity
4651241262	13-04-003	Diaphragm VLV 50-60CBH	4
4651225532	13-04-004	Diaphragm Spring 50-60 CBH	4
4651226255	13-05-004	Purge Poppet Spring 50-60CBH	2
GAG01-032	23-01-001	Tower Pressure Gauge	2
GKT10-007	17-01-007	Canister o-ring	2
GKT10-008	17-01-008	Tower o-ring	2
DES01-001	40-07-001	Desiccant DE-4, 6 lbs. (CBH-50)	6

4.0 Filters

4.1 Coalescing Filter Elements-Van Air Type

Beacon #	Beacon #	Medaes #	Medaes #	Patton's #	Description
217325003	N/A	6910-9009-217	N/A	09-12-001	Coalescing .01 Micron Van Air
217325000	ELM02-036	6910-9009-216	6915-2000-289	09-12-002	Coalescing .01 Micron Van Air
217325006	ELM02-037	6910-9009-218	6915-2000-292	09-12-003	Coalescing .01 Micron Van Air
217325009	ELM02-039	6910-9009-219	6915-2000-295	09-12-004	Coalescing .01 Micron Van Air
217325012	ELM02-038	6910-9009-220	6915-2000-298	09-12-005	Coalescing .01 Micron Van Air
217325015	ELM02-040	6910-9009-221	6915-2000-301	09-12-006	Coalescing .01 Micron Van Air
217325030	ELM02-034 ELM02-035	6915-2000-286	N/A	09-12-007	Coalescing .01 Micron Van Air

4.2 Particulate Filter Elements-Van Air Type

Beacon #	Beacon #	Medaes #	Medaes #	Patton's #	Description
217325004	N/A	6910-9009-211	N/A	09-13-001	Particulate .01 Micron Van Air
217325040	N/A	6910-9009-252	N/A	09-13-002	Particulate .01 Micron Van Air
217325001	ELM03-036	6910-9009-210	6915-2000-288	09-13-003	Particulate .01 Micron Van Air
217325007	ELM03-037	6915-2000-291	6910-9009-212	09-13-004	Particulate .01 Micron Van Air
217325010	ELM03-038	6910-9009-213	6915-2000-294	09-13-005	Particulate .01 Micron Van Air
217325013	ELM03-039	6910-9009-214	6915-2000-297	09-13-006	Particulate .01 Micron Van Air
217325016	N/A	6910-9009-215	6915-2000-300	09-13-007	Particulate .01 Micron Van Air
217325031	ELM03-034 ELM03-035	6915-2000-285	N/A	09-13-008	Particulate .01 Micron Van Air
217325019	ELM03-041 ELM03-042	6915-2000-303	N/A	09-13-009	Particulate .01 Micron Van Air

4.3 Vapor Absorbing Filter Elements-Van Air Type

Beacon #	Beacon #	Medaes #	Medaes #	Patton's #	Description
217325005	N/A	6910-9009-223	N/A	09-14-001	Vapor Absorbing .01 Micron Van Air
217325002	ELM04-036	6910-9009-222	6915-2000-290	09-14-002	Vapor Absorbing .01 Micron Van Air
217325008	ELM04-037	6910-9009-224	6915-2000-293	09-14-003	Vapor Absorbing .01 Micron Van Air
217325011	ELM04-038	6910-9009-225	6915-2000-296	09-14-004	Vapor Absorbing .01 Micron Van Air
217325014	ELM04-039	6910-9009-226	6915-2000-299	09-14-005	Vapor Absorbing .01 Micron Van Air
217325017	ELM04-030	6910-9009-227	6915-2000-302	09-14-006	Vapor Absorbing .01 Micron Van Air
217325032	ELM04-034 ELM04-035	6915-2000-287	N/A	09-14-007	Vapor Absorbing .01 Micron Van Air

4.0 Filters

4.4 Coalescing Filter Elements-Hankison Type

Beacon #	Patton's #	Description
ELM22-001	09-12-050	Filter Element Hankison .01 Micron
ELM22-002	09-12-051	Filter Element Hankison .01 Micron
ELM22-003 ELM22-004	09-12-052	Filter Element Hankison .01 Micron
ELM22-005	09-12-053	Filter Element Hankison .01 Micron
ELM22-006	09-12-054	Filter Element Hankison .01 Micron

4.5 Inlet Filters

Beacon #	Medaes #	Patton's #	Description
FLR01-009	N/A	09 01-001	Inlet Filter, W/Swing Bolts 45 CFM
FLR01-005	N/A	09 01-002	Inlet Filter, W/Swing Bolts 80 CFM
FLR01-006	N/A	09-01-003	Inlet Filter, W/Swing Bolts 80 CFM
ELM01-005	6916-2000-015	09-11-001	Inlet Filter Element, 1.5 HP SPX/DPX
ELM01-006	N/A	09-11-002	Inlet Filter Element, SPX 7.5-15 HP, DPX 7.5-10 HP
ELM01-008	6910-9006-193	09-11-003	Inlet Filter Element, 7.5-15 HP TPX/QPX
ELM01-009 ELM01-016	N/A	09-11-004	Inlet Filter Element, 15 HP Pentaplex
ELM01-010	N/A	09-11-005	Inlet Filter Element, 15 HP Octaplex
ELM01-014	6916-2000-020 6915-3000-183	09-11-006	Inlet Filter Element,
ELM01-015	N/A	09-11-007	Inlet Filter Element,
ELM01-017	N/A	09-11-008	Inlet Filter Element,
ELM01-018	N/A	09-11-009	Inlet Filter Element,
ELM01-019	N/A	09-11-010	Inlet Filter Element,

4.6 Crankcase Filters

Beacon #	Medeas #	Patton's #	Description
609658600	6910-9018-089	50-06-004	Crankcase Filter Element 1-15 HP White felt on both ends. 2-1/2" OD, 1" ID, 1-7/8" H
609823000	N/A	50-06-003	Crankcase Filter Element 755423 20HP White felt on both ends. 2-3/4" OD, 1-1/8" ID, 3-3/4" H

5.0 Belts

5.1 V-Belts

Beacon #	Patton's #	Description
BLT01-002	11-01-001	V-Belt B-58
BLT01-003	11-01-002	V-Belt B-69
BLT01-004	11-01-003	V-Belt 3V850
BLT01-005	11-01-004	V-Belt 5V1000
BLT01-006	11-01-022	V-Belt 5VX1060
BLT01-007	11-01-006	V-Belt A-54
BLT01-010	11-01-007	V-Belt 5V1120
BLT01-013	11-01-008	V-Belt 5V850
BLT01-018	11-01-009	V-Belt 5V950
BLT01-020	11-01-010	V-Belt 5V900
BLT01-024	11-01-011	V-Belt 3VX400
BLT01-027	11-01-012	V-Belt 3VX375
BLT01-028	11-01-013	V-Belt 3VX450
BLT01-029	11-01-014	V-Belt 3VX475

5.2 Lifeline® Brand Air Compressors

Modular Units					
HP	Freq (Hz)	Belt size	Beacon #	Patton's #	Quantity
7.5	50	5V900	BLT01-020	11-01-010	1
	60	5V850	BLT01-013	11-01-008	1
10	50	5V900	BLT01-020	11-01-010	1
	60	5V900	BLT01-020	11-01-010	1
15	50	5V1000	BLT01-005	11-01-004	1
	60	5V1000	BLT01-005	11-01-004	1
20	50	5V950	BLT01-018	11-01-009	2
	60	5V950	BLT01-018	11-01-009	2



Replacement Parts

5.0 Belts

5.2 Lifeline® Brand Air Compressors (Continued)

Tank Mounts & SPC Units					
HP	Freq (Hz)	Belt size	Beacon #	Patton's #	Quantity
1	50	A-56	N/A	N/A	1
	60	A-54	BLT01-007	11-01-006	1
2	50	B-60	N/A	N/A	1
	60	B-58	BLT01-002	11-01-001	1
3	50	B-71	N/A	N/A	1
	60	B-69	BLT01-003	11-01-002	1
5	50	3V900	N/A	N/A	1
	60	3V850	BLT01-004	11-01-003	1
7.5	50	5VX1060	BLT01-006	11-01-022	1
	60	5V1000	BLT01-005	11-01-004	1
10	50	5VX1060	BLT01-006	11-01-022	1
	60	5V1000	BLT01-005	11-01-004	1
15	50	5V1120	BLT01-010	11-01-007	1
	60	5V1120	BLT01-010	11-01-007	1
20	50	5V1120	BLT01-010	11-01-007	2
	60	5VX1060	BLT01-006	11-01-022	2
Scroll Units					
HP	Freq (Hz)	Belt size	Beacon #	Patton's #	Quantity
2	60	3VX375	BLT01-027	11-01-012	1
3	60	3VX400	BLT01-024	11-01-011	1
5	60	3VX450	BLT01-028	11-01-013	2
7.5	60	3VX475	BLT01-029	11-01-014	2
10	60	3VX450	BLT01-028	11-01-013	4
15	60	3VX475	BLT01-029	11-01-014	4

6.0 Valves

6.1 Safety Valves

Beacon #	Patton's #	Description
VAL02-001	13-06-001	Safety Relief Valve 75 PSI, 50 CFM, 1/4 in. MPT
VAL02-005	13-06-002	Safety Relief Valve 135 PSI, 83 CFM, 1/4 in. MPT
VAL02-008	13-06-003	Safety Relief Valve 75 PSI, 322 CFM, 3/4 in. MPT
VAL02-009	13-06-004	Safety Relief Valve 125 PSI, 234 CFM, 1/2 in. MPT
VAL02-015	13-06-005	Safety Relief Valve 125 PSI, 78 CFM, 1/4 in. MPT
VAL02-026	13-06-006	Safety Relief Valve 125 PSI, 559 CFM, 3/4 in. MPT
VAL02-029	13-06-007	Safety Relief Valve 75 PSI, 150 CFM, 1/2 in. MPT

6.2 Drain Valves

Beacon #	Patton's #	Description
VAL04-045	13-07-001	Electronic Drain Valve

6.3 Dryer Valves

Beacon #	Patton's #	Description
VAL04-018	13-04-005	1/2" 2 way N.O. Diaphragm valve 120 VAC
VAL04-029	13-08-009	1/2" 2 way N.O. Poppet valve angle seat 120 VAC
VAL04-030	13-08-010	3/4" 2 way N.O. Poppet valve angle seat 120 VAC
VAL04-031	13-08-011	1" 2 way N.O. Poppet valve angle seat 120 VAC

6.4 Check Valves

Beacon #	Patton's #	Description
VAL01-013	13-02-002	Check Valve CLA-1-FS
VAL01-014	13-02-001	Check Valve CLA-3/4-FS

6.5 Switching Valves

Beacon #	Patton's #	Description
VAL11-001	13-03-001	Ceramic switching valve Size 2
VAL11-002	13-03-002	Ceramic switching valve Size 3
VAL11-003	13-03-003	Ceramic switching valve Size 4
162428000	13-08-001	Solenoid Valve 3 way N.O. 115/60/1



Replacement Parts

7.0 MISC

7.1 O-rings

Beacon #	Patton's #	Description
609687000	17-01-001	Unloader O-Ring 1-15 HPV
609757313	17-01-002	Unloader O-Ring 20 HPVG
ORG01-007	17-01-003	Poppet o-ring CBH5-10
GKT10-003	17-01-004	Manifold o-ring
GKT10-004	17-01-005	Canister gasket
GKT10-005	17-01-006	Tower gasket
GKT10-007	17-01-007	Canister o-ring
GKT10-008	17-01-008	Tower o-ring
ORG01-009	17-01-009	Tower o-ring
ORG01-010	17-01-010	Canister o-ring

7.2 Dew point/CO monitor

Beacon #	Patton's #	Description
GAS01-001	41-01-001	20 PPM Carbon Monoxide
GAS01-002	41-01-002	0 PPM Gas (Impurity Free Air)
MNT01-013	20-01-002	CO Monitor
MNT01-014	20-01-005	Dew Point/CO Monitor w/sample cell
REG01-014	22-02-001	Regulator for 4021
SSR01-005	20-01-026	CO Sensor - Chemical cell for GFG 4021
KIT 06 003	40-06-001	Calibration Kit CO
MNT01-008	20-02-001	Dew Point Monitor
SSR01-004	20-02-021	Ceramic OEM Sensor Replacement

7.0 MISC

7.3 Temperature Switches

Beacon #	Patton's #	Description
SWT03-006	30-08-001	500°F, 1" TUBE (20 HP) (RED)
SWT03-007	30-08-002	450°F, 1" TUBE (1-15 HP) (BLACK)
SWT03-014	30-08-003	343°F, 9/16" TUBE (Scroll) (WHITE)
SWT03-015	30-08-004	405°F, 9/16" TUBE (Scroll) (ORANGE)
SWT03-016	30-08-005	443°F, 9/16" TUBE(Scroll) (BLUE)
SWT03-017	30-08-006	495°F, 9/16" TUBE(Scroll) (OLIVE DRAB)

7.4 Regulators

Beacon #	Patton's #	Description
	22-01-001	3/8" Regulator— Rexroth
	22-01-002	1/2" Regulator — Rexroth
	22-01-003	3/4" Regulator — Rexroth
	22-01-004	1" Regulator — Rexroth
233518000	22-01-005	1 1/4" Regulator — Watts
	22-01-006	1/2" Regulator — Watts
	22-01-007	3/4" Regulator — Watts
	22-01-010	1" Regulator — Watts

7.5 Mufflers

Beacon #	Patton's #	Description
MUF01-006	19-01-001	Purge Muffler 1/2"
MUF01-007	19-01-002	Purge Muffler 3/4"
MUF01-008	19-01-003	Purge Muffler 1"

7.6 Spring Isolators

Beacon #	Patton's #	Description
ISL05-002	18-01-001	357 #/IN Spring Isolator 15-20 HP
ISL05-006	18-01-002	300 #/IN Spring Isolator 7.5-10 HP
ISL05-008	18-01-004	145 #/IN Spring Isolator 3-5 HP
ISL05-009	18-01-005	100 #/IN Spring Isolator 1-2 HP



3201 South Boulevard
Charlotte, NC 28209
1-866-960-0087
www.pattonsmedical.com